



TO: ALL HOLDERS OF BULK CARGO VENTILATION SYSTEM FLAPPER VALVE ASSEMBLY
COMPONENT MAINTENANCE MANUAL 21-26-09

REVISION NO. 3 DATED MAR 01/03

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter the revision number and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

CONTENTS

Added clarifications and updated callouts.

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HIGHLIGHTS

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**BULK CARGO VENTILATION SYSTEM
FLAPPER VALVE ASSEMBLY**

**PART NUMBERS 214T6112-1,-3,-5,-7,-9,
-11 THRU -14**

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

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TITLE PAGE

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Dec 01/94

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY



TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR B11235 PRR 82460	JUN 01/94 JUN 01/94

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TR & SB RECORD

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

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			1023	NOV 01/02	01.1
			1024	NOV 01/02	01.1
			1025	NOV 01/02	01.1
			1026	NOV 01/02	01.1
			1027	NOV 01/02	01.1
			1028	NOV 01/02	01.1

* = REVISED, ADDED OR DELETED

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1040	NOV 01/02	01.1			
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1042	NOV 01/02	01.1			
1043	BLANK				
1044	NOV 01/02	01.1			
1045	NOV 01/02	01.1			
1046	NOV 01/02	01.1			
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1051	NOV 01/02	01.1			
1052	NOV 01/02	01.1			
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1057	NOV 01/02	01.1			
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Repair.	601
Assembly.	701
Fits and Clearances	*[2]
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Illustrated Parts List.	1001

*[1] Special instructions are not necessary. Use standard industry practices and the instructions in SOPM 20-30-03.

*[2] Not applicable

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INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Assembly JAN 23/95

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BULK CARGO VENTILATION SYSTEM FLAPPER VALVE ASSEMBLY

DESCRIPTION AND OPERATION

1. The bulk cargo ventilation system flapper valve assembly has the solenoid, door assembly, and mount assembly. The solenoid is mounted on brackets above the door assembly. The door assembly opens and closes on top of the mount assembly.
2. The bulk cargo ventilation system flapper valve assembly is installed on the compartment left and right sidewalls just forward of the aft bulkhead. The solenoid holds the valves in the normally open position. When the valves are open, they provide an outlet for air discharged into the compartment by the aft cargo conditioned air system. The valves close to isolate the cargo compartment when the compartment fire suppression system is discharged.
3. Leading Particulars (approximate)

Length -- 16 inches

Width -- 6 inches (with door assembly in closed position)
7 inches (with door assembly in open position)

Height -- 20 inches

Weight -- 7.5 pounds

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DISASSEMBLY

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.

1. Use standard industry practices to disassemble the flapper valve assembly.

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DISASSEMBLY

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CHECK

1. Visually examine all parts for defects by industry standard practices.

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CHECK

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REPAIR – GENERAL1. Content

- A. Repair, refinish and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
--	MISCELLANEOUS PARTS REFINISH	1-1

2. Standard Practices

- A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs:

20-30-02	Stripping of Protective Finishes
20-30-03	General Cleaning Procedures
20-41-01	Decoding Table for Boeing Finish Codes
20-42-03	Hard Chrome Plating
20-43-01	Chromic Acid Anodizing
20-44-01	Application of Special Purpose Coatings and Finishes
20-60-02	Finishing Materials
20-60-04	Miscellaneous Materials

3. Materials

| NOTE: Equivalent materials can be used.

| A. Primer -- BMS 10-11, Type 1 (SOPM 20-60-02)

| B. Enamel -- BMS 10-11, Type 2 (SOPM 20-60-02)

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MISCELLANEOUS PARTS REFINISH – REPAIR 1-1

1. Repair of these parts is only replacement of the original finish. Refer to REPAIR – GENERAL for a list of applicable standard practices.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>IPL FIG. 1</u>		
Bracket (240,245,265), angle (90,150), crank (180), link (185), support	Aluminum alloy	Chemical treat and apply one coat of BMS 10-11, Type 1 primer (F-18.06). Apply BMS10-11, Type 2 enamel 702 white gloss (F-21.03).
Pin (65)	321or 347 CRES	Chrome plate (F-15.03).
Bracket (70)	Aluminum alloy	Chomic acid anodize and apply BMS 10-11, Type 1 primer (F-18.05).
Angle (85,145,210,305,310,315), tee (95,100), crank (180A), hinge (205), screen (330), bracket (355,360)	Aluminum alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13). Apply BMS 10-11, Type 2 enamel 702 white gloss (F-21.03).
<u>IPL FIG. 2</u>		
Pin (55)	321/347 Steel	Chrome plate (F-15.03).
Crank (95), angle (125), link (100), tee (115,120)	Aluminum alloy	Sulfuric acid anodize (F-17.03).

Refinish Details
 Figure 601 (Sheet 1)

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IPL FIG. & ITEM	MATERIAL	FINISH
Angle (185), support (265), bracket (270,285,290,305), clip (335)	Aluminum alloy	Chemical treat and apply BMS 10-11, Type 1 primer (F-18.06). Apply BMS 10-11, Type 2 enamel 702 white gloss (F-21.03).
Screen (160), angle (180,250,255,260,280), hinge (275), bracket (340,345)	Aluminum alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13). Apply BMS 10-11, Type 2 enamel 702 white gloss (F-21.03).
<u>IPL FIG. 3</u>		
Bracket (25)	Aluminum alloy	Chemical treat and apply BMS 10-11, Type 1 primer (F-18.06).
Pin (90)	321/347 Steel	Chrome plate (F-15.03).
Bracket (95)	Aluminum alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.05).
Crank (135), link (140), tee (155,160), angle (165)	Aluminum alloy	Sulfuric acid anodize (F-17.03).
Screen (200), angle (220,290,295,300,320), hinge (315), bracket (380,385)	Aluminum alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13). Apply BMS 10-11, Type 2 enamel 702 white gloss (F-21.03).
Angle (225), support (305), bracket (310,325,330,345), clip (375)	Aluminum alloy	Chemical treat and apply BMS 10-11, Type 1 primer (F-18.06).

Refinish Details
 Figure 601 (Sheet 2)

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ASSEMBLY

1. Materials

NOTE: Equivalent materials may be used.

| A. Sealant -- BMS 5-95 (SOPM 20-60-04)

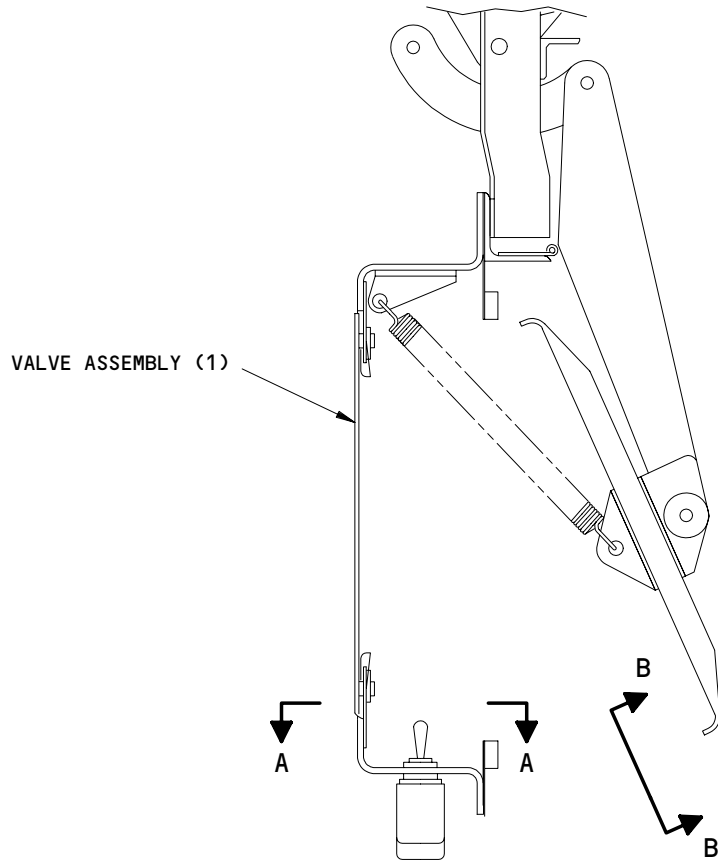
2. Assembly

| A. Use standard industry practices and these steps.

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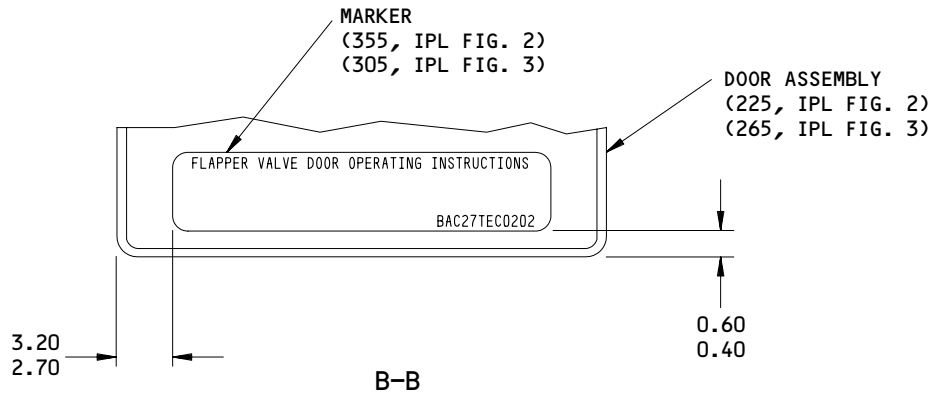
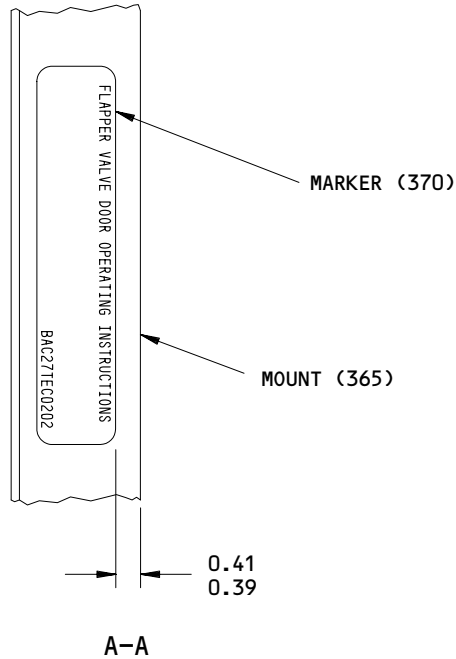
SOME PARTS OMITTED
FOR CLARITY

Application of Marker
Figure 701 (Sheet 1)

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ITEM NUMBERS REFER TO IPL FIG. 1 UNLESS SHOWN DIFFERENTLY
 ALL DIMENSIONS ARE IN INCHES

Application of Marker
 Figure 701 (Sheet 2)

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- B. Install the solenoid (60, IPL Fig. 1; 45, IPL Fig. 2; 80, IPL Fig. 3) on the angle (150, IPL Fig. 1; 185, IPL Fig. 2; 225, IPL Fig. 3) with clamp (55, IPL Fig. 1; 35, IPL Fig. 2; 70, IPL Fig. 3), spacers (20, 25, 30, IPL Fig. 1; 15, 20, IPL Fig. 2; 40, 55, IPL Fig. 3), shims (40, IPL Fig. 2; 75, IPL Fig. 3), bracket (70, IPL Fig. 1; 95, IPL Fig. 3), bolts (5, 10, IPL Fig. 1; 5, 10, IPL Fig. 2; 30, 35, IPL Fig. 3), washers (45, IPL Fig. 1; 25, IPL Fig. 2; 60, IPL Fig. 3), and nuts (50, IPL Fig. 1, 30, IPL Fig. 2; 65, IPL Fig. 3) .

NOTE: Make sure the crank (100, IPL Fig. 1; 95, IPL Fig. 2; 135, IPL Fig. 3) is centered between the solenoid tees (95, 100 , IPL Fig. 1; 115, 120, IPL Fig. 2; 155, 160, IPL Fig. 3), and links (185, IPL Fig. 1; 100, IPL Fig. 2; 140, IPL Fig. 3). The slotted holes in the angle (150, IPL Fig. 1; 185, IPL Fig. 2; 225, IPL Fig. 3) allow this alignment.

- C. Tighten nuts (140, IPL Fig. 1; 175, IPL Fig. 2; 215, IPL Fig. 3) on the angle (150, IPL Fig. 1; 185, IPL Fig. 2; 225, IPL Fig. 3). The door is in closed position, the solenoid is de-energized, and the plunger does not engage the crank.
- D. Pin adjustment for the valve assemblies 214T6112-1 and -3:
- (1) Adjust the pin (65, IPL Fig. 1) per Fig. 702 and lock the pin in place with nut (75, IPL Fig. 1).
 - (2) Energize the solenoid with the reset switch toggle and press the door to the open position.
 - (3) De-energize the solenoid. Verify that the pin (65, IPL Fig. 1) penetrates the tee (100, IPL Fig. 1)) to the correct depth and does not protrude beyond the tee.
- E. Pin adjustment for the valve assemblies 214T6112-5, -6, -7, -9, -11, and -12:
- (1) Energize the solenoid (45, IPL Fig. 2) with 18 volts dc.
 - (2) Adjust the pin (55, IPL Fig. 2) to clear the gap between the tees (115, 120, IPL Fig. 2) by 0.01 inch minimum. The pin is to contact the tees when the solenoid is de-energized. See Fig. 702.
 - (3) Lock the pin in place with nut (50, IPL Fig. 2).

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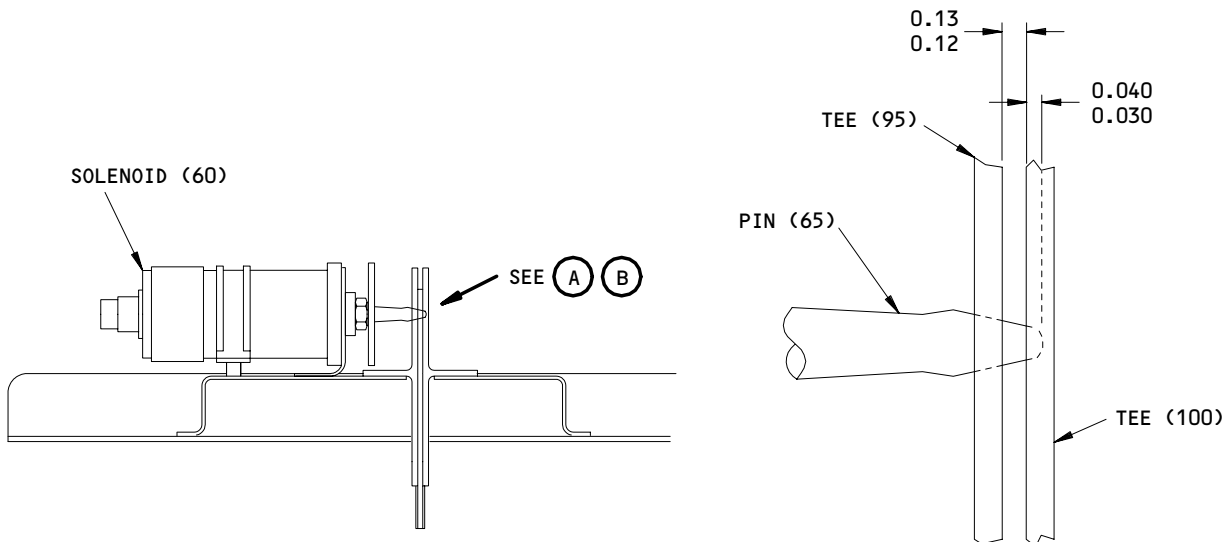
F. Pin adjustment for the valve assemblies 214T6112-13 and -14:

- (1) Adjust the pin (90, IPL Fig. 3) per Fig. 702.
- (2) Lock the pin in place with nut (85, IPL Fig. 3).

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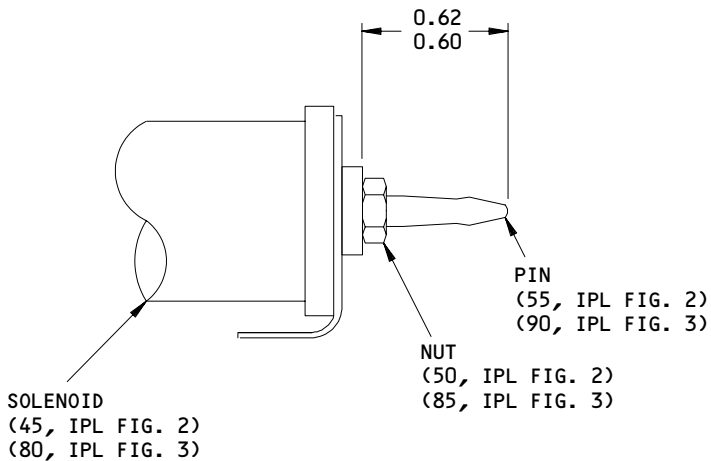
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VALVE ASSEMBLY 214T6112-1,-3

(A)



VALVE ASSEMBLY 214T6112-5,-7,-9,-11 THRU -14

(B)

ITEM NUMBERS REFER TO IPL FIG. 1 UNLESS SHOWN DIFFERENTLY

ALL DIMENSIONS ARE IN INCHES

Pin Adjustment
 Figure 702

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- G. Energize the solenoid (60, IPL Fig. 1; 45, IPL Fig. 2; 80, IPL Fig. 3) with 17-18 volts dc. Verify that the pin clears the crank and that the valve door closes within 1 second.
- H. Verify that the motion of the linkage is unrestricted.
- I. Reset the valve to the open position.
- J. Apply the marker (370, IPL Fig. 1; 355, IPL Fig. 2; 395, IPL Fig. 3) on the mount assembly (335, IPL Fig. 1) or door assembly (225, IPL Fig. 2; 265, IPL Fig. 3) per SOPM 20-50-05 as shown in Fig. 701.
- K. Install the screen (330, IPL Fig. 1; 160, IPL Fig. 2; 200, IPL Fig. 3) on the mount assembly (335, IPL Fig. 1; 320, IPL Fig. 2; 360, IPL Fig. 3) with screws (320, IPL Fig. 1; 150, IPL Fig. 2; 195, IPL Fig. 3), and nutplates (325, IPL Fig. 1; 155, IPL Fig. 2; 195, IPL Fig. 3). Trimming of the screen may be necessary when you install the screws.
- L. Deburr and touch up (F-21.12) exposed area if you trimmed the screen (330).

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (Except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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VENDORS

04169 WESTERN SKY INDUSTRIES A DIVISION OF ATLAS CORPORATION
1280 SAN LUIS OBISPO STREET
HAYWARD, CALIFORNIA 94544-7916
FORMERLY WESTERN SKY IND VB0008

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707-0157
FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS
TOWNSEND DIV OF TEXTRON INC V71087

15653 FAIRCHILD FASTENERS KAYNAR PRODUCTS DIV
800 S STATE COLLEGE BLVD
FULLERTON, CALIFORNIA 92831-3001
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH
KAYNAR DIV

18076 UMPCO, INCORPORATED
7100 LAMPSON AVENUE PO BOX 5158
GARDEN GROVE, CALIFORNIA 92645
FORMERLY IN CITY OF INDUSTRY, CALIFORNIA

22175 J AND M PRODUCTS INC.
2435 NORTH NAOMI
BURBANK, CALIFORNIA 91504-3425

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405
FORMERLY IN SYLMAR, CALIFORNIA

60119 MONADNOCK CO THE
18301 ARENTH AVENUE PO BOX 1222
CITY OF INDUSTRY, CALIFORNIA 91749
FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076
FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV
FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY
FASTENER TOWNSEND DIV V11815

72962 HARVARD INDUSTRIES INC
3 WERNER WAY SUITE 210
LEBANON, NEW JERSEY 08833
FORMERLY AMERACE CORP ESNA DIV
FORMERLY ELASTIC STOP NUT IN UNION, NJ

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VENDORS

73439 AMSCO PRODUCTS CAMCAR DIV TEXTRON INC
 345 EAST MARSHALL STREET
 WYTHEVILLE, VIRGINIA 24382-3917
 FORMERLY AMERICAN SCREW CO IN WILLIMANTIC, CONNECTICUT
 FORMERLY TEXTRON INC CAMCAR DIV AMERICAN SCREW CO

78189 ILLINOIS TOOL WORKS INC SHAKEPROOF DIVN
 ST CHARLES ROAD
 ELGIN, ILLINOIS 60120
 FORMERLY SHAKEPROOF DIVN OF ILLINOIS TOOL WORKS B0025
 FORMERLY SHAKEPROOF LOCK WASHER CO V77900

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
 2701 SOUTH HARBOR BOULEVARD PO BOX 1259
 SANTA ANA, CALIFORNIA 92702-1259
 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539
 AND STANDARD PRESSED STEEL WESTERN DIV V17279

83930 IMO DELAVAL INC ADEL FASTENERS DIV
 1444 WASHINGTON AVENUE PO BOX 7727
 HUNTINGTON, WEST VIRGINIA 25778
 FORMERLY ADEL PRODUCTS DIV OF DELAVAL TURBINE CALIF. INC,
 EXACTO IND SAN FERNANDO, CALIF.V72285, DELAVAL ADEL FSTN
 DIV AND TRANSAMERICA DELAVAL INC ADEL FASTENERS DIV

84971 TA MFG CO SUB OF ESTERLINE
 28065 W FRANKLIN PKY
 VALENCIA, CALIFORNIA 91355
 FORMERLY IN LA, CALIF; SUB OF CRITON CORP, GLENDALE, CALIF

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
 3010 W LOMITA BLVD
 TORRANCE, CALIFORNIA 90505-5102
 FORMERLY VOI-SHAN IN CULVER CITY, CALIF

99643 EATON AEROSPACE LLC
 4690 COLORADO BLVD
 LOS ANGELES, CALIFORNIA 90039
 FORMERLY VICKERS INC.

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960D10L		1	45	6
		1	135	4
		1	225	2
		1	295	4
		2	25	6
		2	85	6
		2	170	4
		2	240	4
		3	280	4
	AN960JD10L		2	205
		3	60	6
		3	125	6
		3	210	4
		3	245	2
AN960XC10L		1	170	3
BACB30NF3-10		1	285	4
		2	230	4
		3	270	4
BACB30NF3-11		1	10	2
BACB30NF3-2		1	130	4
		1	190	4
		1	220	2
BACB30NF3-26		1	15	2
BACB30NF3-3		1	5	2
BACB30PF3-4		1	165	1
BACB30PF3-5		1	160	2
BACC10GF26C		2	35C	1
		3	70C	1
BACC10GF26C1H		1	55A	1
		3	70A	1
BACC10GF26D		2	35B	1
		3	70B	1
BACC10GF26D1H		1	55	1
		3	70	1
BACN10GH3-4		3	20	1
BACN10JC06		1	175	3
BACN10JC3		1	50	6
		1	140	4
		1	200	4
		1	230	2
		1	300	4
		2	245	4
		3	285	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10YD3		1	325	4
		2	155	4
BACN10YD3		3	195	4
BACR15BA5AD		2	295	6
		3	335	6
BACR15BB4AD		2	215	2
		3	255	2
BACR15BB4D		3	15	2
BACR15BB5AD		1	80	12
		1	215	14
		1	255	6
		1	345	4
		2	110	10
		2	220	14
		2	330	4
		3	150	10
		3	260	14
		3	370	4
BACR15BB5D		3	10	2
BACR15CE5D		1	340	8
		2	325	8
		3	365	8
BACS12FA3K08		1	320	4
BACS12N10-8		2	150	4
		3	190	4
BAC27TEC0208		1	370	1
		2	355	1
		3	395	1
BRC600-10G3		1	325	4
		2	155	4
		3	195	4
BRH10A06		1	175	3
BRH10A3		1	50	6
		1	140	4
		1	200	4
		1	230	2
		1	300	4
		2	245	4
		3	285	4
CA3105-1032-8		2	150	4
		3	190	4
H10-06BAC		1	175	3
H10-3BAC		1	50	6
		1	140	4
		1	200	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
H10-3BAC		1	230	2		
		1	300	4		
		2	245	4		
		3	285	4		
JM44S177-26D1H		1	55	1		
		3	70	1		
JM45SC5-26D1H		1	55	1		
		3	70	1		
MS21042L3		2	30	4		
		2	90	3		
		2	175	4		
		2	210	6		
		3	65	4		
		3	130	3		
		3	215	4		
		3	250	6		
		MS24524-26		1	125	1
				2	145	1
3	185			1		
MS24586-247		1	105B	2		
		2	105A	2		
		3	145A	2		
MS24586-747		1	105	2		
		2	105	2		
		3	145	2		
MS24586-756		1	105A	2		
		2	105B	2		
		3	145B	2		
MS25081-4		3	175	1		
MS25082-21		3	170	2		
MS35333-136		3	180	1		
MS35333-73		1	195	4		
		2	200	4		
		3	240	4		
MS35338-162		3	180A	1		
MS35650-304		1	75	1		
		2	50	1		
		3	85	1		
NAS1801-3-11		2	5	2		
		3	30	2		
NAS1801-3-28		2	10	2		
		3	35	2		
NAS43DD3-14		1	20	2		
		3	50	2		
NAS43DD3-15		2	70	1		
		3	110	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS43DD3-22		1	25	2
NAS43DD3-28		3	45	2
NAS43DD3-28FC		3	45A	2
NAS43DD3-34		1	290	4
		2	235	4
		3	275	4
NAS43DD3-48		2	15	2
		3	40	2
NAS43DD3-7		2	75	1
		3	115	1
NAS43DD3-8		1	30	2
		2	20	2
		2	80	2
		3	55	2
		3	120	2
NAS43DD3-85		1	35	1
NAS43DD3-88		1	40	1
NAS6603-2		2	165	4
		2	195	6
		3	205	4
		3	235	6
NAS6603-4		2	65	2
		3	105	2
NAS6603-5		2	60	1
		3	100	1
NS202101-02		1	50	6
		1	140	4
		1	200	4
		1	230	2
		1	300	4
		2	245	4
		3	285	4
NS202101-62		1	175	3
RMLH9075-3W		1	50	6
		1	140	4
		1	200	4
		1	230	2
		1	300	4
		2	245	4
		3	285	4
RMLH9075-62W		1	175	3
SP1561-1032-8		2	150	4
		3	190	4
S386-26D1H		1	55	1
		3	70	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
S387-26D1H		1	55	1		
		3	70	1		
S387SSH26		1	55A	1		
		3	70A	1		
TA12C34-26D1H		1	55	1		
		3	70	1		
T6S1032J		1	50	6		
		1	140	4		
		1	200	4		
		1	230	2		
		1	300	4		
		2	245	4		
		3	285	4		
T6S632J VN303A02		1	175	3		
		1	50	6		
		1	140	4		
		1	200	4		
		1	230	2		
		1	300	4		
		2	245	4		
		3	285	4		
		VN303A62 WSI332-4 130122		1	175	3
				3	20	1
1	325			4		
2	155			4		
3	195			4		
214T6111-1				1	280	1
				2	225	1
214T6111-5		2	225A	1		
		3	265	1		
		1	1A	RF		
214T6112-1		3	230	1		
214T6112-10		1	1F	RF		
214T6112-11		3	1A	RF		
214T6112-12		1	1G	RF		
		3	1B	RF		
214T6112-13		1	1H	RF		
		3	1C	RF		
214T6112-14		1	1J	RF		
		3	1D	RF		
214T6112-2		1	155	1		
214T6112-3		1	1B	RF		
214T6112-4		1	155A	1		
214T6112-5		1	1C	RF		
		2	1A	RF		
214T6112-6		2	190	1		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
214T6112-7		1	1D	RF
		2	1B	RF
214T6112-8		2	190A	1
214T6112-9		1	1E	RF
		2	1C	RF
214T6409-10		3	360	1
214T6409-11		3	390	1
214T6409-6		1	335	1
		2	320	1
214T6409-7		1	365	1
		2	350	1
214T6409-8		2	320A	1
214T6409-9		2	350A	1
214T6418-1		1	150	1
		2	185	1
		3	225	1
214T6418-10		1	270	2
		2	310	2
		3	350	2
214T6418-11		1	275	2
		2	315	2
		3	355	2
214T6418-12		1	330	1
		2	160	1
214T6418-13		1	210	1
		2	280	1
		3	320	1
214T6418-14		1	145	1
		2	180	1
		3	220	1
214T6418-15		1	85	1
214T6418-16		1	95	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
214T6418-17		1	100	1
214T6418-18		1	350	4
		2	335	4
		3	375	4
214T6418-19		1	315	2
		2	260	2
		3	300	2
214T6418-20		1	360	1
		2	345	1
		3	385	1
214T6418-21		1	355	1
		2	340	1
		3	380	1
214T6418-22		1	305	1
		2	250	1
		3	290	1
214T6418-23		1	310	1
		2	255	1
		3	295	1
214T6418-24		1	205	1
		2	275	1
		3	315	1
214T6418-25		1	235	1
		2	265	1
		3	305	1
214T6418-26		1	245	1
		2	285	1
		3	325	1
214T6418-27		1	250	1
		2	290	1
		3	330	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
214T6418-28		1	180A	1
214T6418-29		2	95	1
		3	135	1
214T6418-30		2	115	1
		3	155	1
214T6418-31		2	120	1
		3	160	1
214T6418-32		2	100	2
		3	140	2
214T6418-33		2	40	2
		3	75	2
214T6418-34		2	125	1
		3	165	1
214T6418-35		2	160A	1
		3	200	1
214T6418-4		1	240	1
		2	270	1
		3	310	1
214T6418-5		1	90	1
214T6418-6		1	185	2
214T6418-7		1	180	1
214T6418-8		1	260	1
		2	300	1
		3	340	1
214T6418-9		1	265	1
		2	305	1
		3	345	1
287U4636-10		3	25	1
287U4636-9		3	5	1
37540-1		1	60	1
		2	45	1
		3	80	1
512-26D1H		1	55	1
		3	70	1

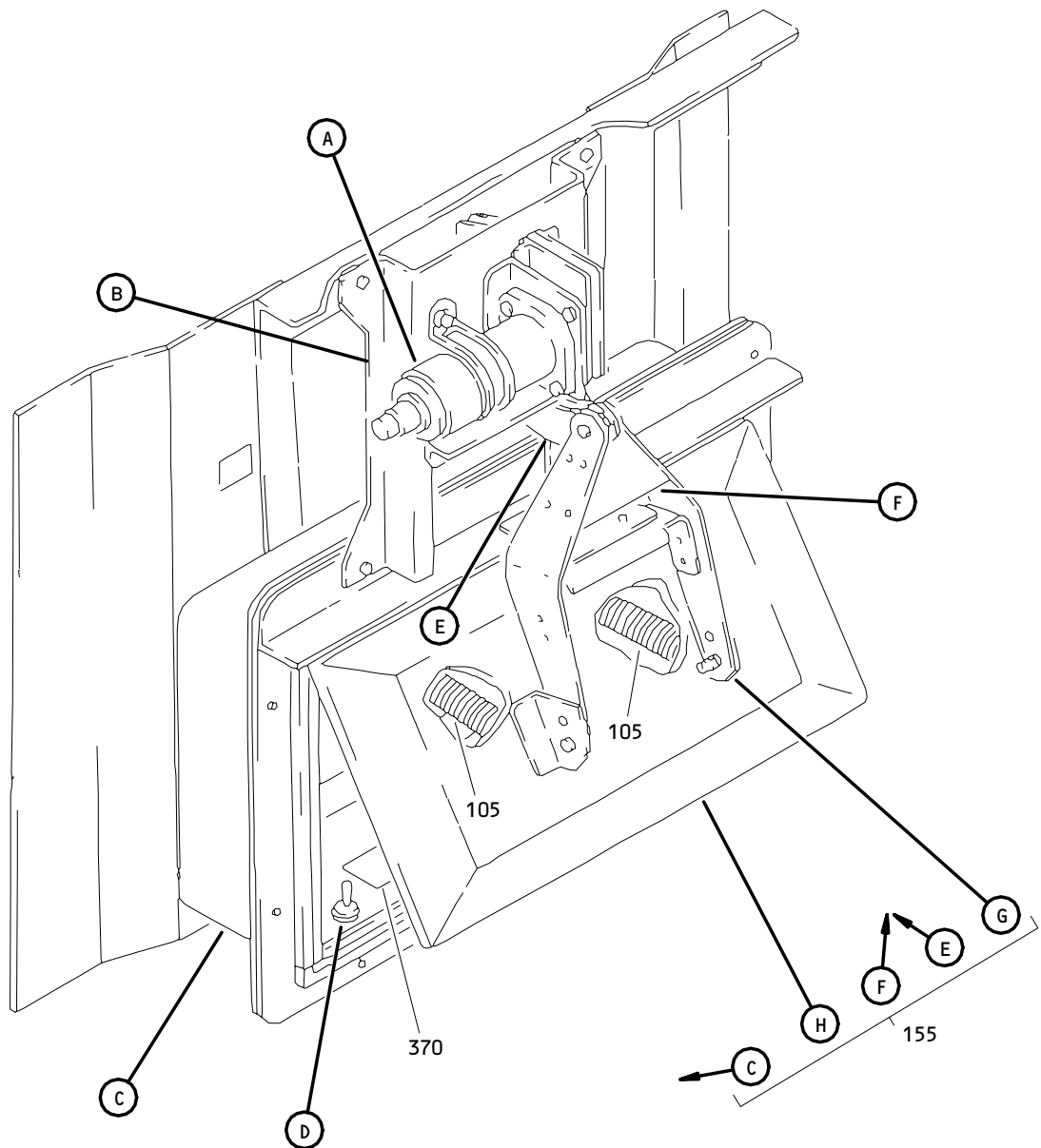
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
513-26D1H		1	55	1
		3	70	1
513SS26		1	55A	1
		3	70A	1
60B00311-2		1	60	1
		2	45	1
		3	80	1
65B47788-11		1	70	1
		3	95	1
		1	65	1
69B48171-2		2	55	1
		3	90	1
69B48171-3		1	50	6
		1	140	4
96-02		1	200	4
		1	230	2
		1	300	4
		2	245	4
		3	285	4
96-62		1	175	3

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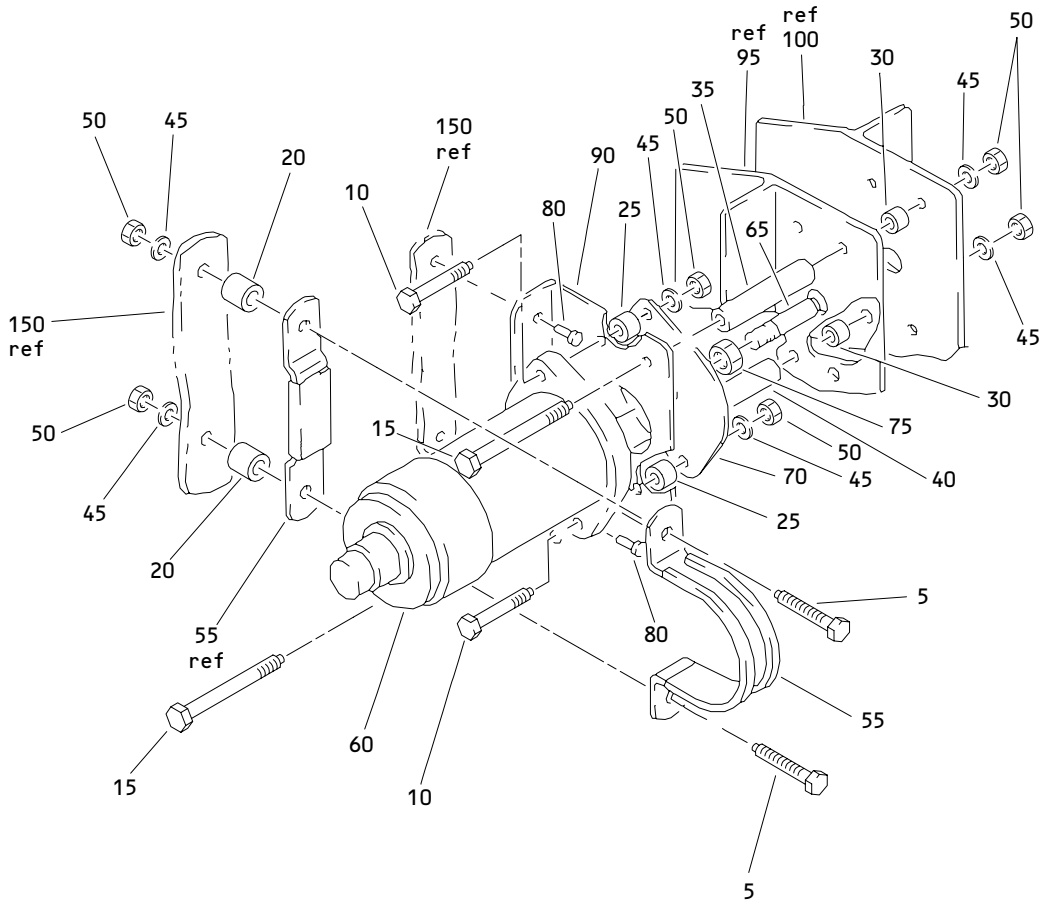
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Bulk Cargo Vent System Flapper Valve Assembly
Figure 1 (Sheet 1)

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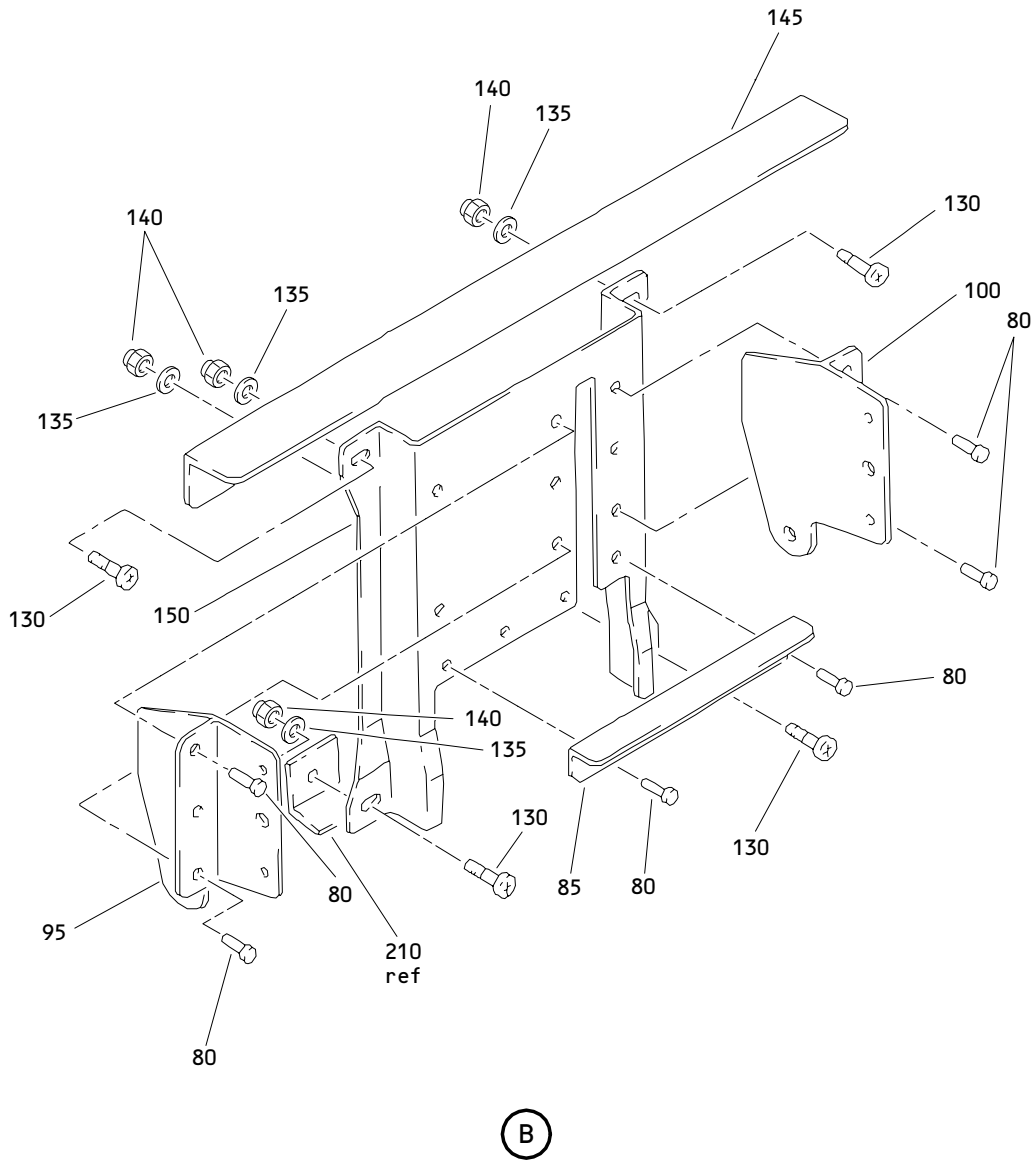


(A)

Bulk Cargo Vent System Flapper Valve Assembly
Figure 1 (Sheet 2)

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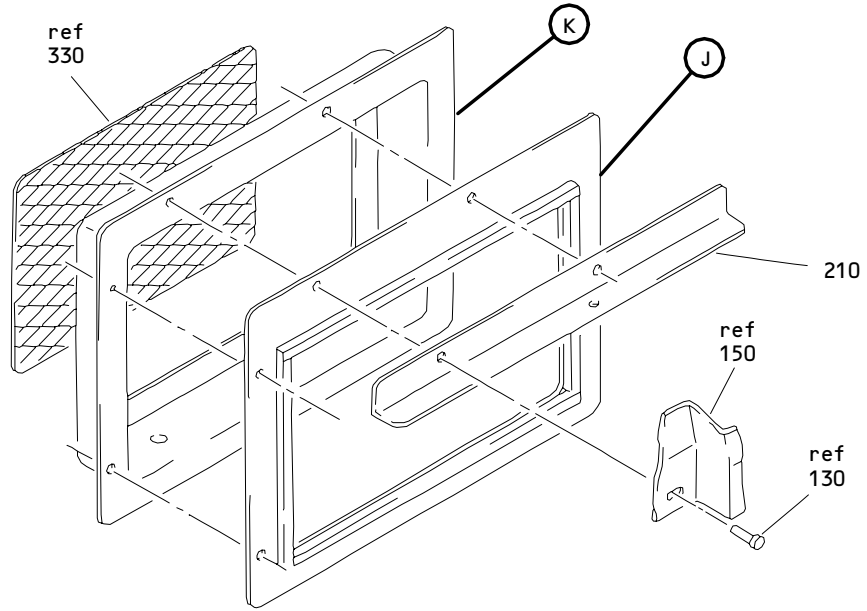
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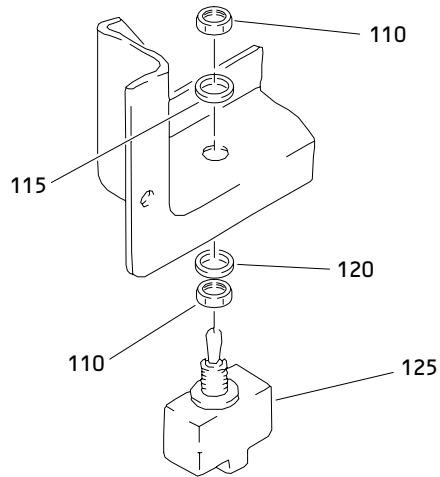
Bulk Cargo Vent System Flapper Valve Assembly
 Figure 1 (Sheet 3)

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(C)

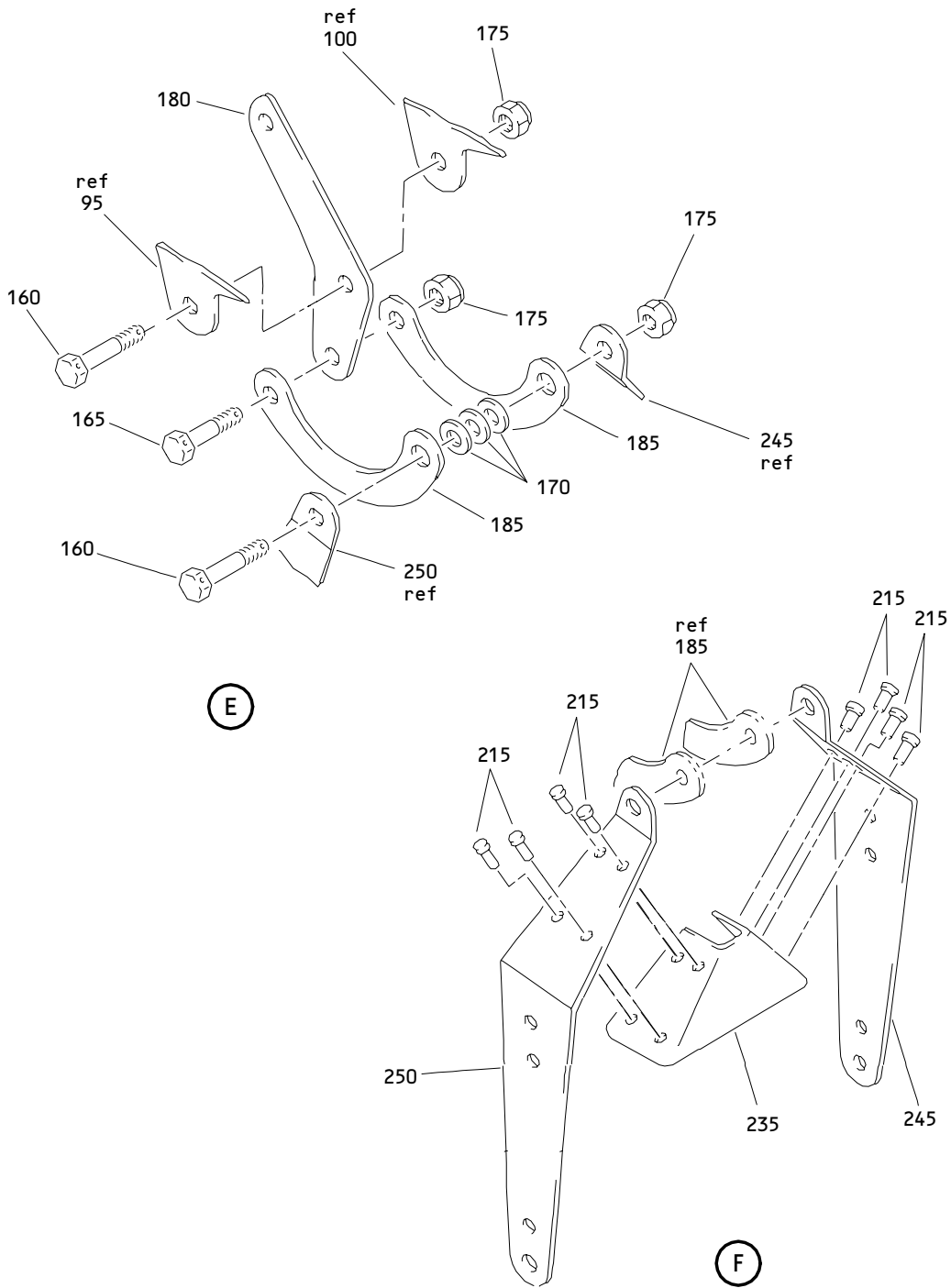


(D)

Bulk Cargo Vent System Flapper Valve Assembly
Figure 1 (Sheet 4)

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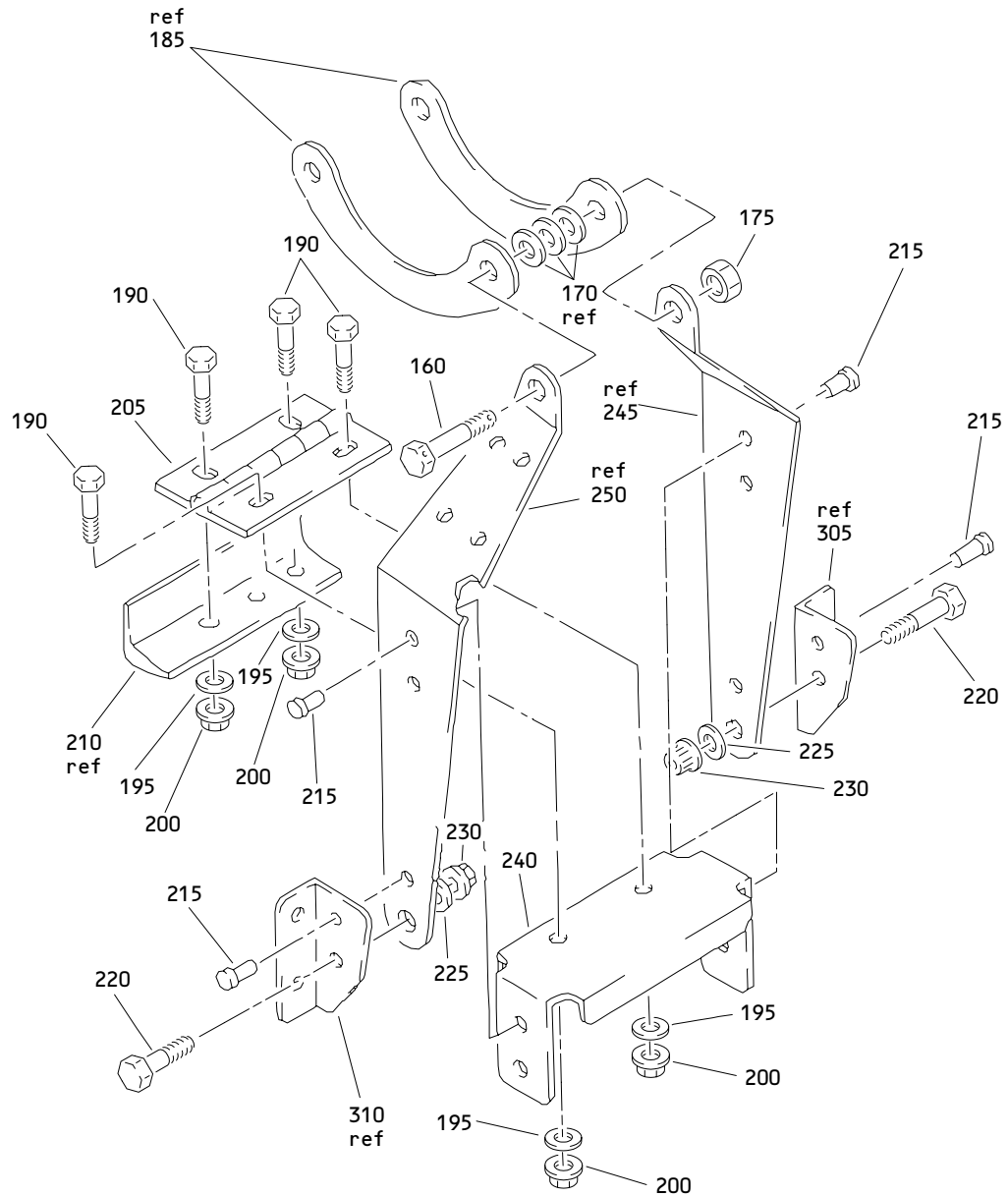
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Bulk Cargo Vent System Flapper Valve Assembly
 Figure 1 (Sheet 5)

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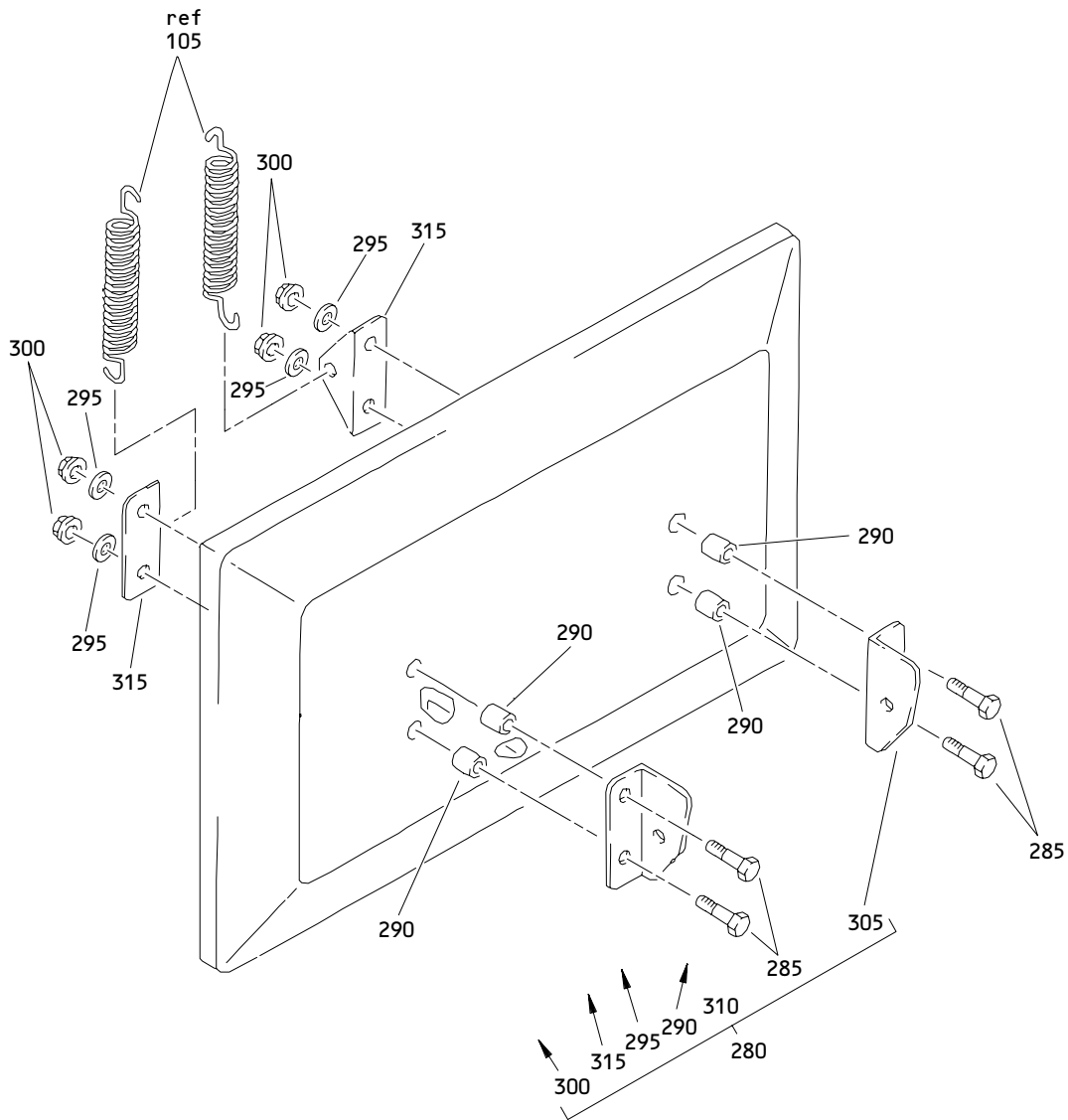


G

Bulk Cargo Vent System Flapper Valve Assembly
Figure 1 (Sheet 6)

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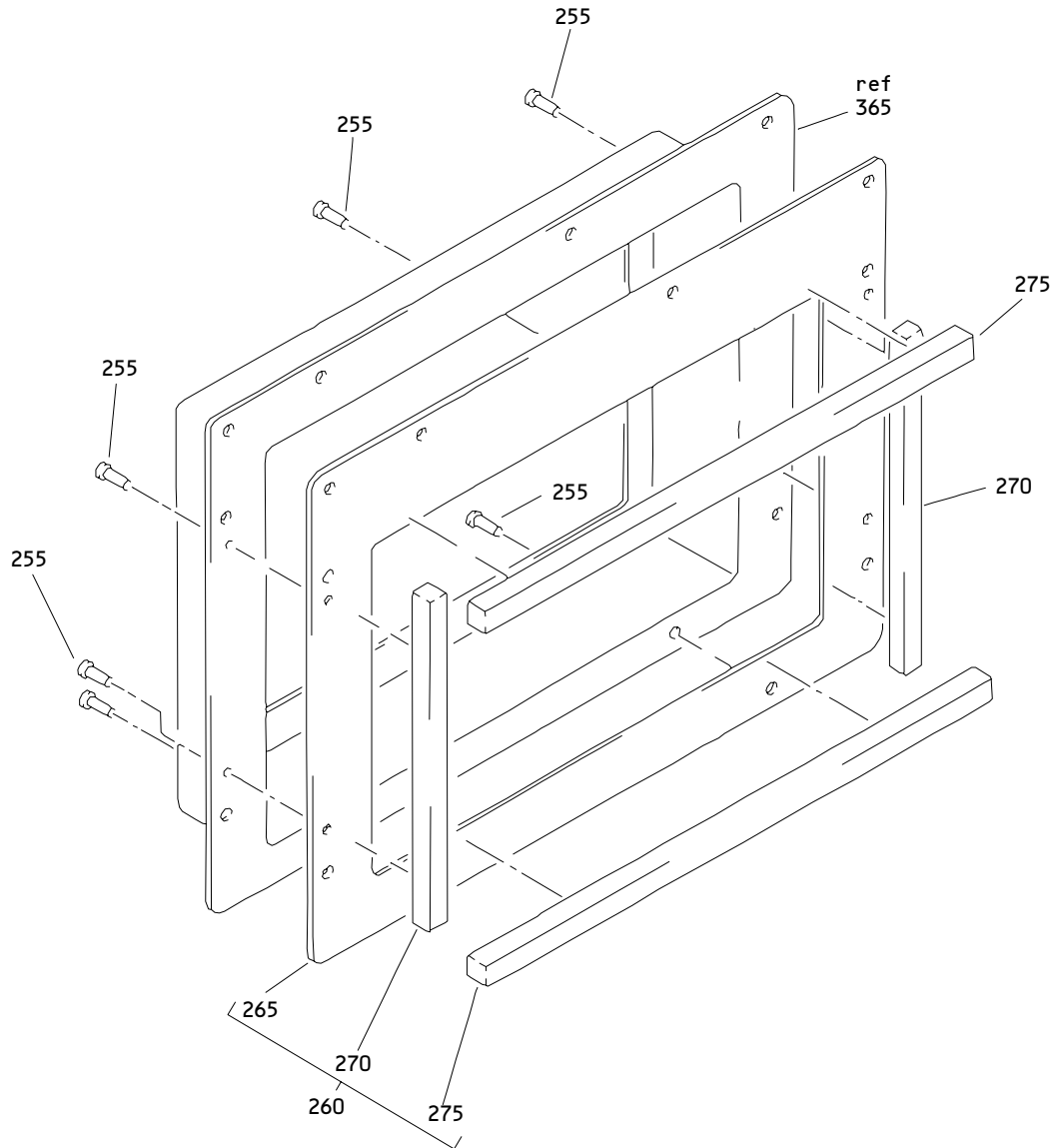


(H)

Bulk Cargo Vent System Flapper Valve Assembly
 Figure 1 (Sheet 7)

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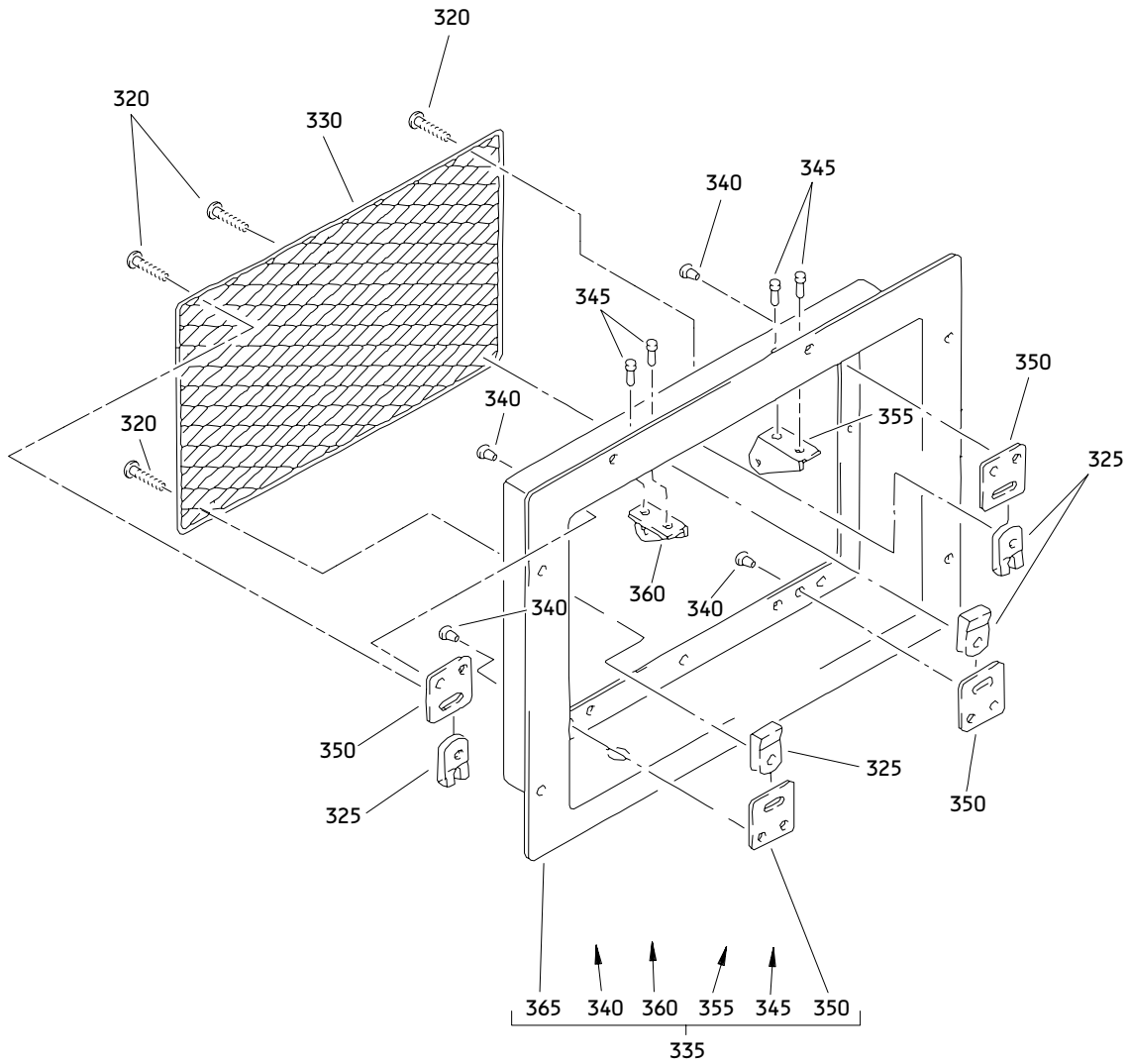


J

Bulk Cargo Vent System Flapper Valve Assembly
Figure 1 (Sheet 8)

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(K)

Bulk Cargo Vent System Flapper Valve Assembly
 Figure 1 (Sheet 9)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -1A	214T6112-1		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	A	RF
-1B	214T6112-3		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	B	RF
-1C	214T6112-5		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS (FOR DETAILS SEE FIG. 2)	C	RF
-1D	214T6112-7		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS (FOR DETAILS SEE FIG. 2)	D	RF
-1E	214T6112-9		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS (FOR DETAILS SEE FIG. 2)	E	RF
-1F	214T6112-11		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS (FOR DETAILS SEE FIG. 2)	F	RF
-1G	214T6112-12		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS (FOR DETAILS SEE FIG. 3)	G	RF
-1H	214T6112-13		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS (FOR DETAILS SEE FIG. 3)	H	RF
-1J	214T6112-14		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS (FOR DETAILS SEE FIG. 3)	J	RF
5	BACB30NF3-3		.BOLT	A,B	2
10	BACB30NF3-11		.BOLT	A,B	2
15	BACB30NF3-26		.BOLT	A,B	2
20	NAS43DD3-14		.SPACER	A,B	2
25	NAS43DD3-22		.SPACER	A,B	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-			1234567		
30	NAS43DD3-8		. SPACER	A,B	2
35	NAS43DD3-85		. SPACER	A,B	1
40	NAS43DD3-88		. SPACER	A,B	1
45	AN960D10L		. WASHER	A,B	6
50	H10-3BAC		. NUT-	A,B	6
			(V15653)		
			(SPEC BACN10JC3)		
			(OPT NS202101-02		
			(V80539))		
			(OPT RMLH9075-3W		
			(V72962))		
			(OPT T6S1032J		
			(V71087))		
			(OPT VN303A02		
			(V92215))		
			(OPT 96-02		
			(V80539))		
			(OPT BRH10A3		
			(V52828))		
55	JM44S177-26D1H		. CLAMP-	A,B	1
			(V22175)		
			(SPEC BACC10GF26D1H)		
			(OPT JM45SC5-26D1H		
			(V22175))		
			(OPT S386-26D1H		
			(V18076))		
			(OPT S387-26D1H		
			(V18076))		
			(OPT TA12C34-26D1H		
			(V84971))		
			(OPT 512-26D1H		
			(V83930))		
			(OPT 513-26D1H		
			(V83930))		
			(OPT ITEM 55A)		
-55A	513SS26		. CLAMP-	A,B	1
			(V83930)		
			(SPEC BACC10GF26C1H)		
			(OPT S387SSH26		
			(V18076))		
			(OPT ITEM 55)		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-60	37540-1		.SOLENOID- (V99643) (SPEC 60B00311-2)	A,B	1
65	69B48171-2		.PIN	A,B	1
70	65B47788-11		.BRACKET	A,B	1
75	MS35650-304		.NUT	A,B	1
80	BACR15BB5AD		.RIVET- (SIZE DETERMINE ON INST)	A,B	12
85	214T6418-15		.ANGLE	A,B	1
90	214T6418-5		.ANGLE	A,B	1
95	214T6418-16		.TEE	A,B	1
100	214T6418-17		.TEE	A,B	1
105	MS24586-747		.SPRING- (OPT ITEMS 105A, 105B, 105C)	A,B	2
-105A	MS24586-756		.SPRING- (OPT ITEMS 105, 105B, 105C)	A,B	2
-105B	MS24586-247		.SPRING- (OPT ITEMS 105, 105A, 105C)	A,B	2
-105C	MS24586C247		.SPRING- (OPT ITEMS 105, 105A, 105B)	A,B	2
110	MS25082-21		DELETED		
115	MS25081-4		DELETED		
120	MS35333-136		DELETED		
-120A	MS35338-162		DELETED		
125	MS24524-26		.SWITCH	A,B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
130	BACB30NF3-2		.BOLT	A,B	4
135	AN960D10L		.WASHER	A,B	4
140	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A,B	4
145	214T6418-14		.ANGLE	A,B	1
150	214T6418-1		.ANGLE	A,B	1
155	214T6112-2		.SUB ASSY-VALVE	A	1
-155A	214T6112-4		.SUB ASSY-VALVE	B	1
160	BACB30PF3-5		..BOLT	A,B	2
165	BACB30PF3-4		..BOLT	A,B	1
170	AN960XC10L		..WASHER	A,B	3
175	H10-06BAC		..NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A06 (V52828)) (OPT NS202101-62 (V80539))	A,B	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
180	214T6418-7		..CRANK	A	1
-180A	214T6418-28		..CRANK	B	1
185	214T6418-6		..LINK	A,B	2
190	BACB30NF3-2		..BOLT	A,B	4
195	MS35333-73		..WASHER	A,B	4
200	H10-3BAC		..NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A,B	4
205	214T6418-24		..HINGE	A,B	1
210	214T6418-13		..ANGLE	A,B	1
215	BACR15BB5AD		..RIVET- (SIZE DETERMINE ON INST)	A,B	14
220	BACB30NF3-2		..BOLT	A,B	2
225	AN960D10L		..WASHER	A,B	2
230	H10-3BAC		..NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A,B	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
235	214T6418-25		..SUPPORT	A,B	1
240	214T6418-4		..BRACKET	A,B	1
245	214T6418-26		..BRACKET	A,B	1
250	214T6418-27		..BRACKET	A,B	1
255	BACR15BB5AD		..RIVET- (SIZE DETERMINE ON INST)	A,B	6
260	214T6418-8		..SEAL ASSY	A,B	1
265	214T6418-9		...BRACKET	A,B	1
270	214T6418-10		...SEAL	A,B	2
275	214T6418-11		...SEAL	A,B	2
280	214T6111-1		..DOOR ASSY	A,B	1
285	BACB30NF3-10		...BOLT	A,B	4
290	NAS43DD3-34		...SPACER	A,B	4
295	AN960D10L		...WASHER	A,B	4
300	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A,B	4
305	214T6418-22		...ANGLE	A,B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
310	214T6418-23		...ANGLE	A,B	1
315	214T6418-19		...ANGLE	A,B	2
320	BACS12FA3K08		..SCREW	A,B	4
325	130122		..NUTPLATE- (V60119) (SPEC BACN10YD3) (OPT BRC600-10G3 (V52828))	A,B	4
330	214T6418-12		..SCREEN	A,B	1
335	214T6409-6		..MOUNT ASSY	A,B	1
340	BACR15CE5D		...RIVET- (SIZE DETERMINE ON INST)	A,B	8
345	BACR15BB5AD		...RIVET- (SIZE DETERMINE ON INST)	A,B	4
350	214T6418-18		...CLIP	A,B	4
355	214T6418-21		...BRACKET	A,B	1
360	214T6418-20		...BRACKET	A,B	1
365	214T6409-7		...MOUNT	A,B	1
370	BAC27TEC0208		..MARKER-ALUMINUM FOIL	A,B	1

- Item Not Illustrated

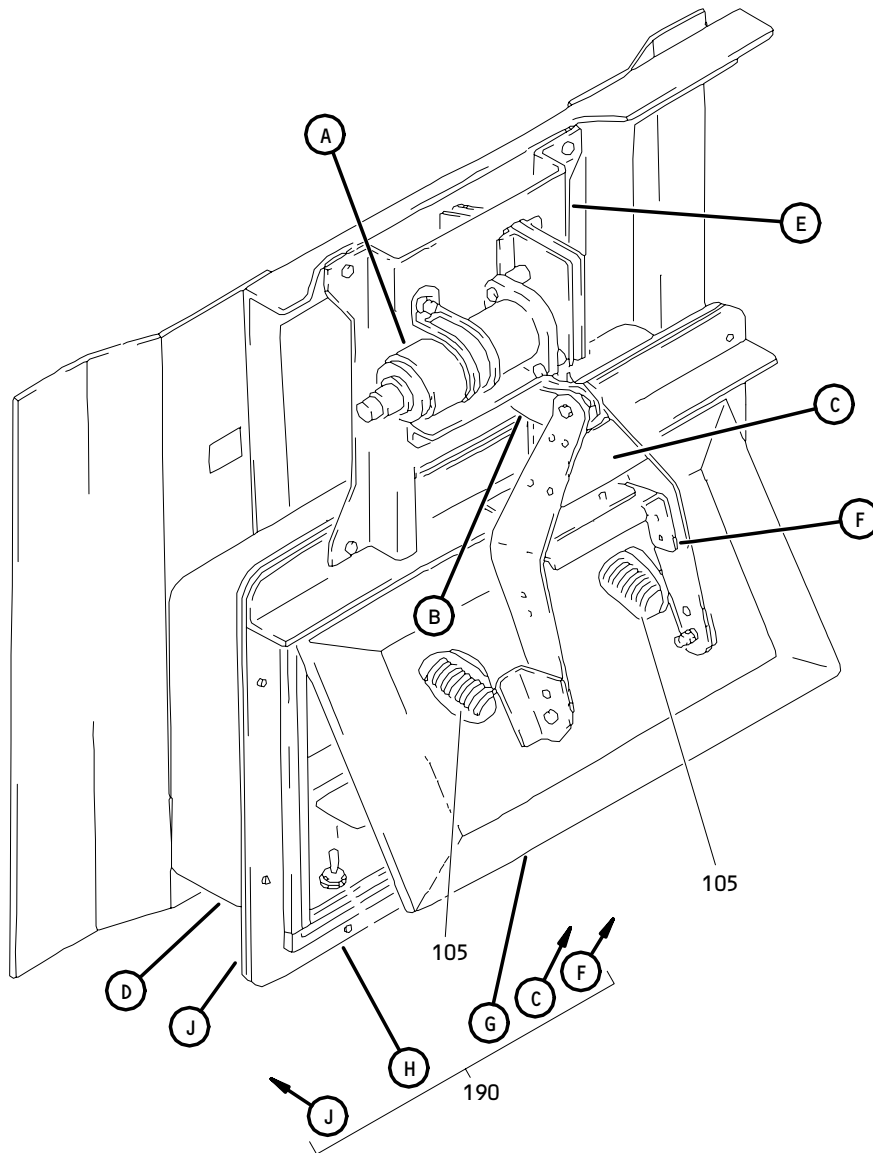
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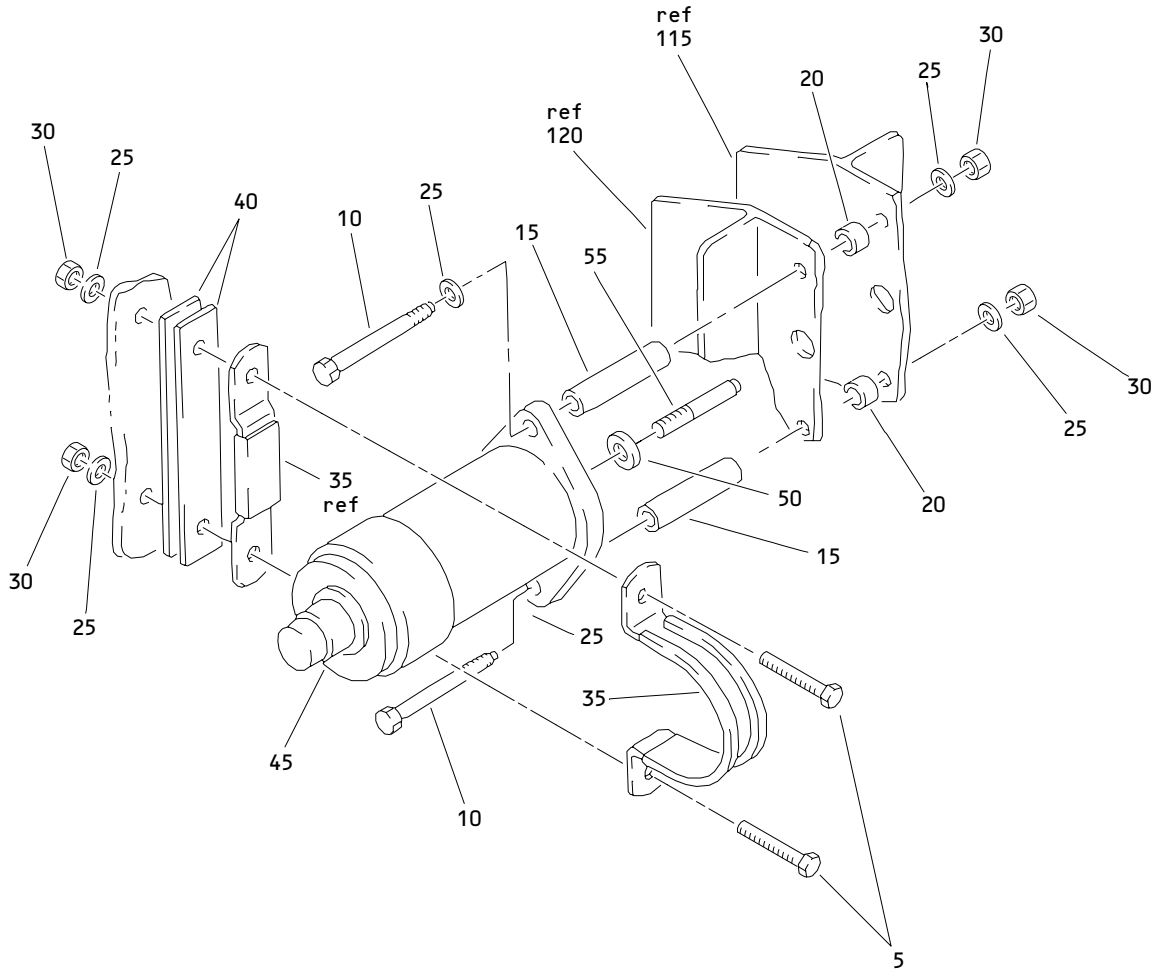
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Bulk Cargo Vent System Flapper Valve Assembly
Figure 2 (Sheet 1)

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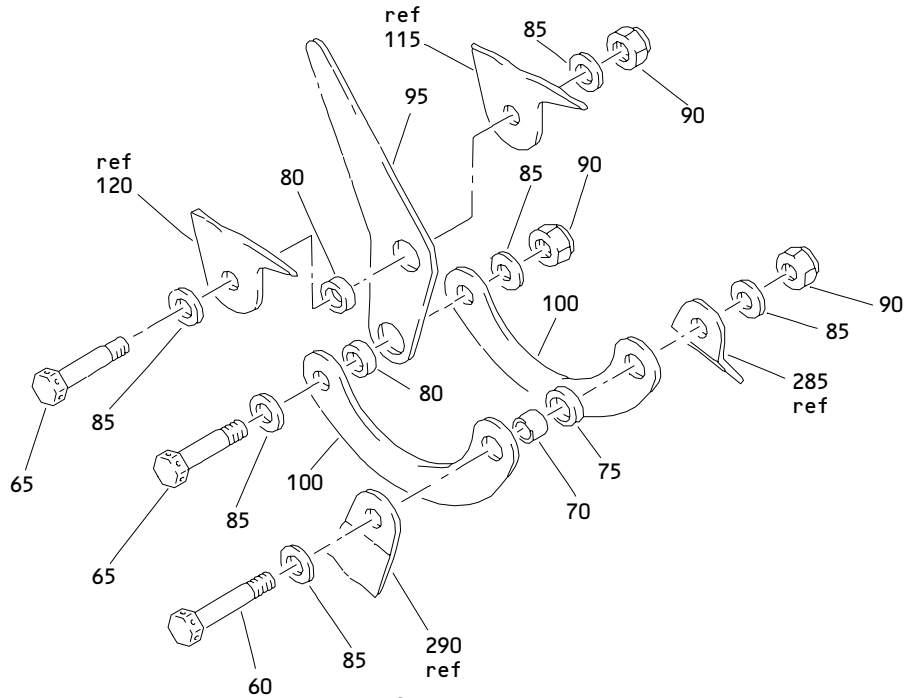


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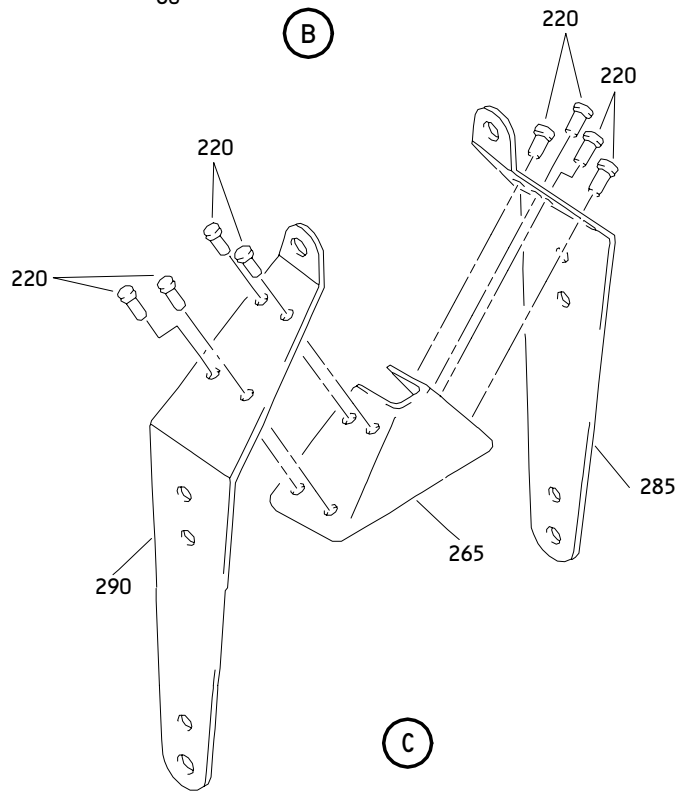
Bulk Cargo Vent System Flapper Valve Assembly
Figure 2 (Sheet 2)

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(B)

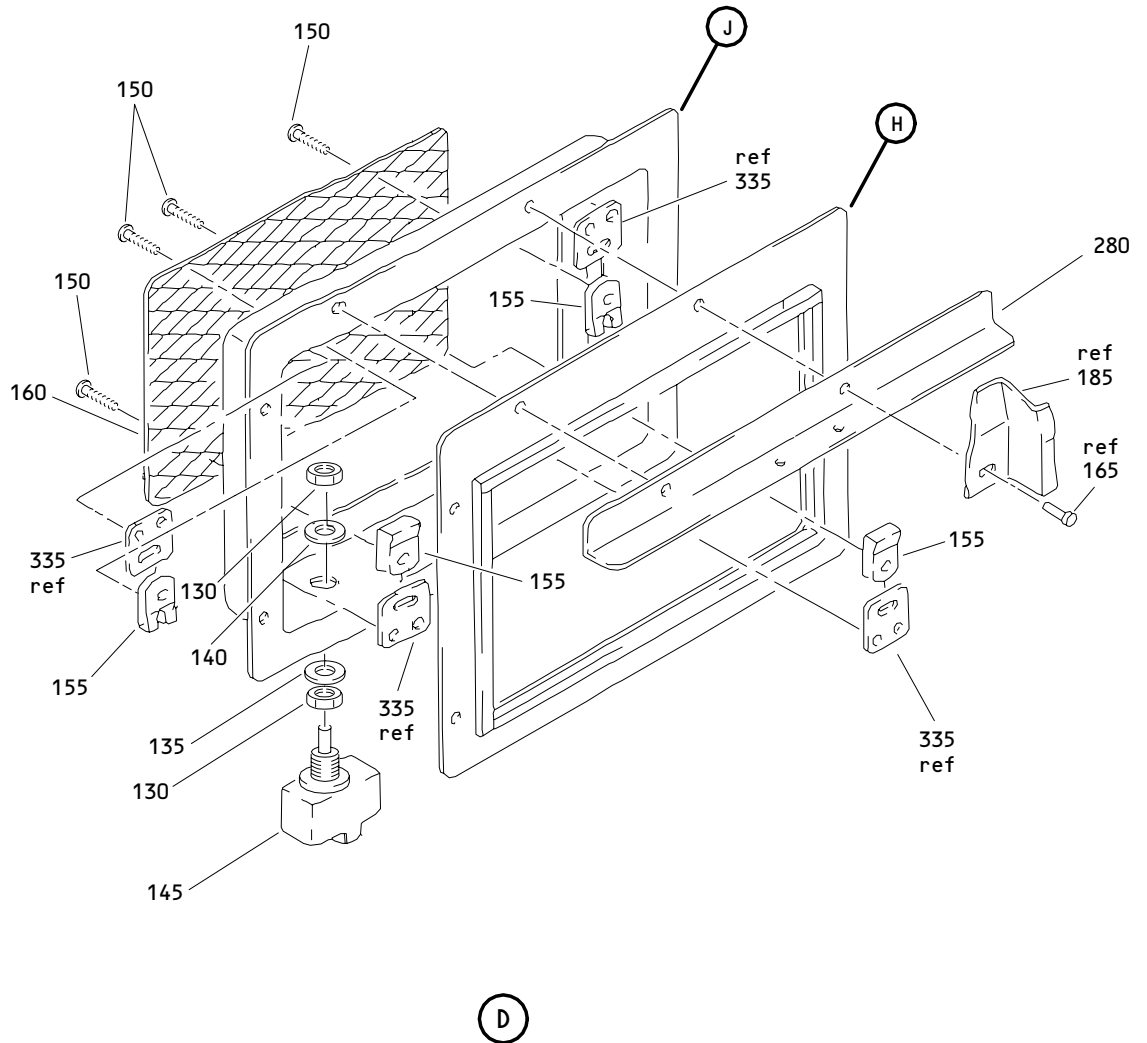


(C)

Bulk Cargo Vent System Flapper Valve Assembly
 Figure 2 (Sheet 3)

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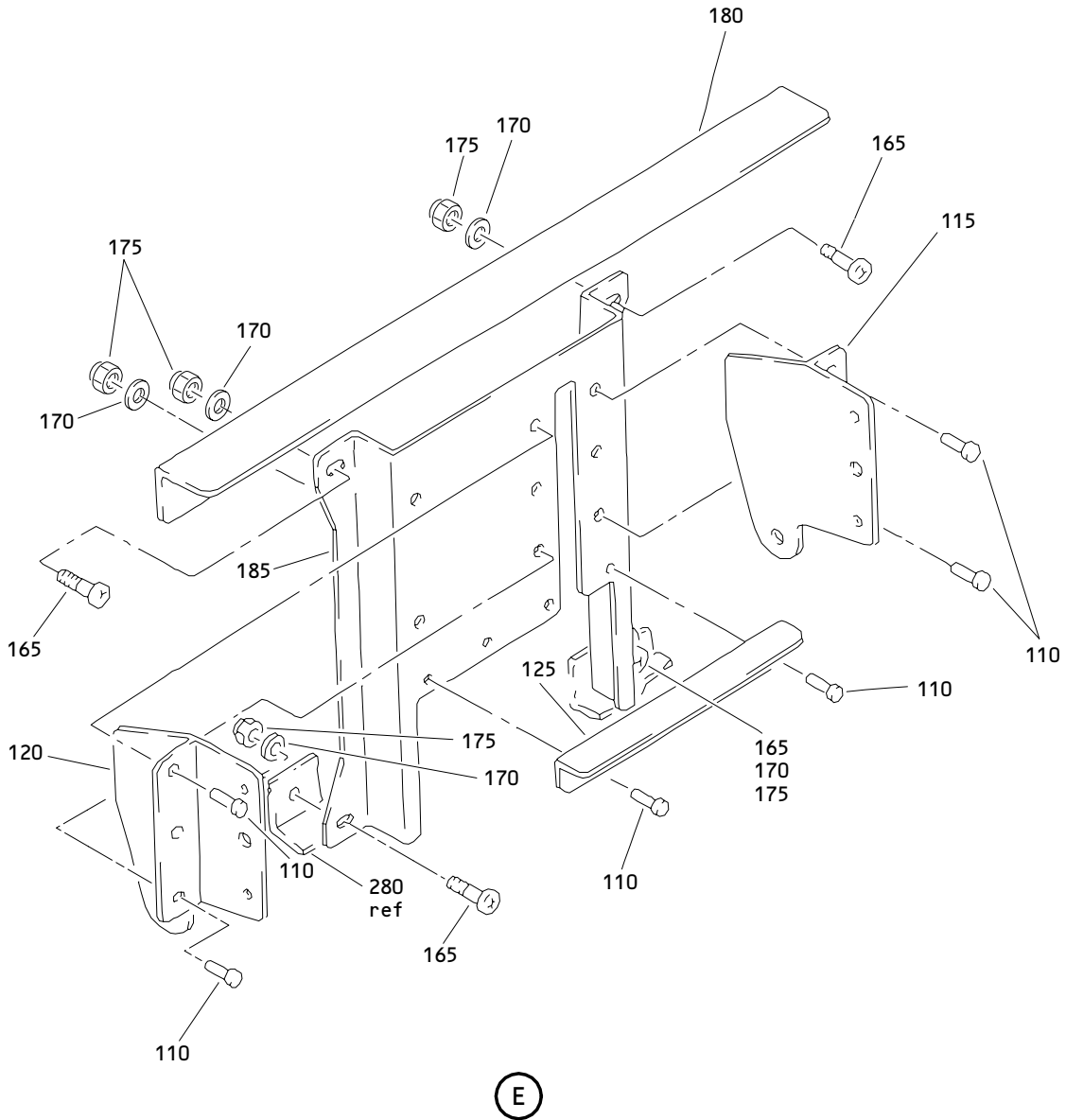
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Bulk Cargo Vent System Flapper Valve Assembly
Figure 2 (Sheet 4)

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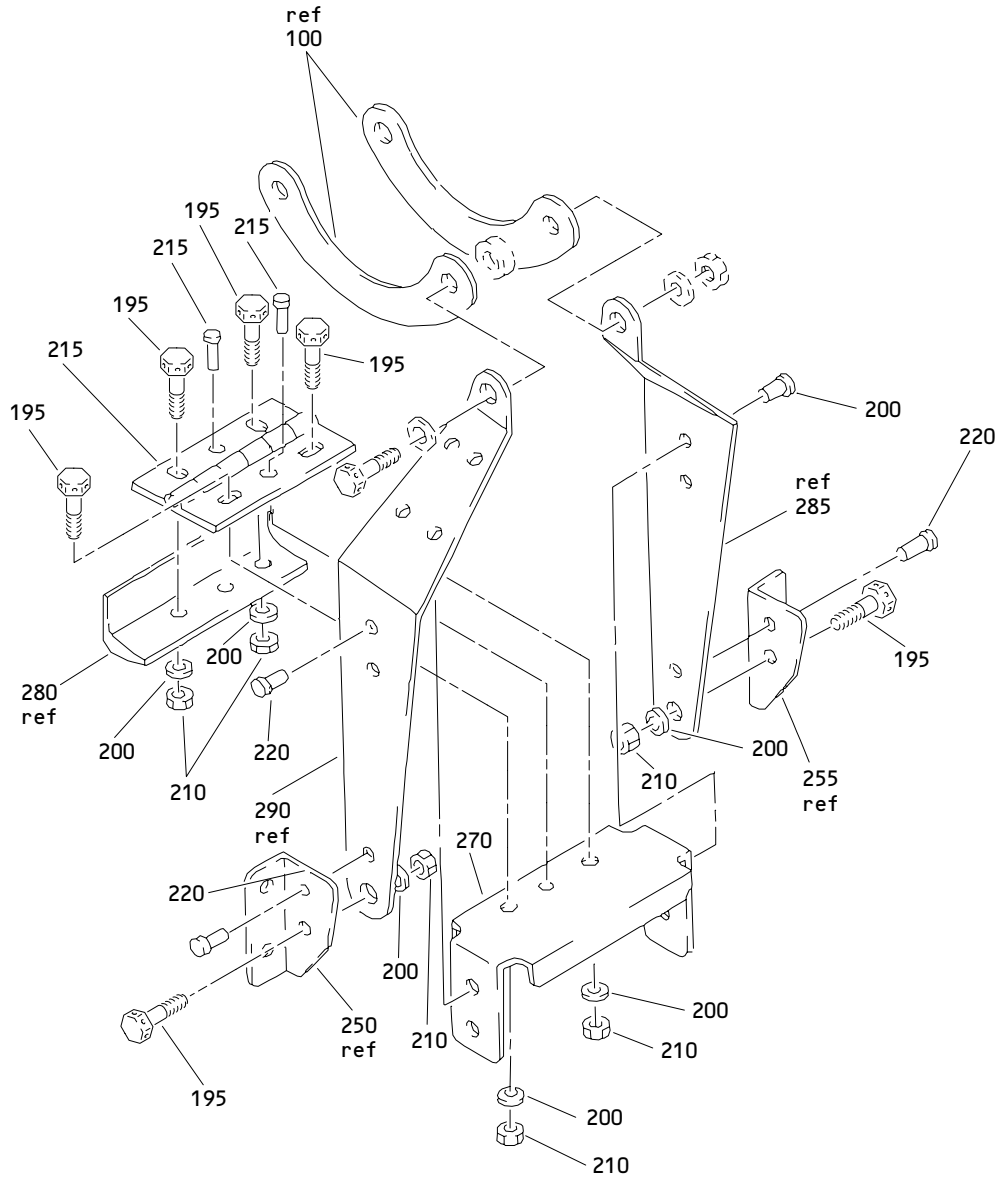
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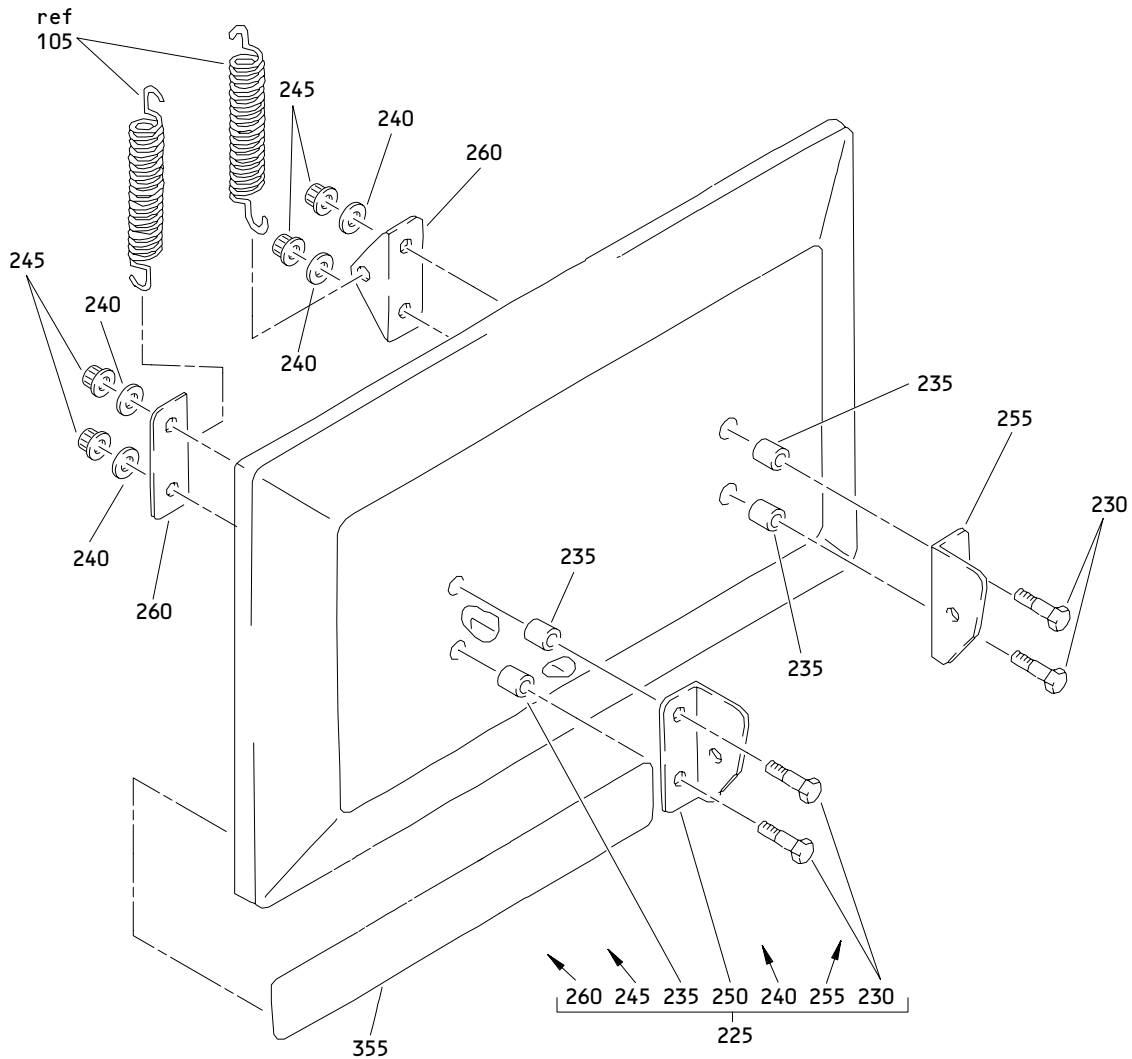


(F)

Bulk Cargo Vent System Flapper Valve Assembly
Figure 2 (Sheet 6)

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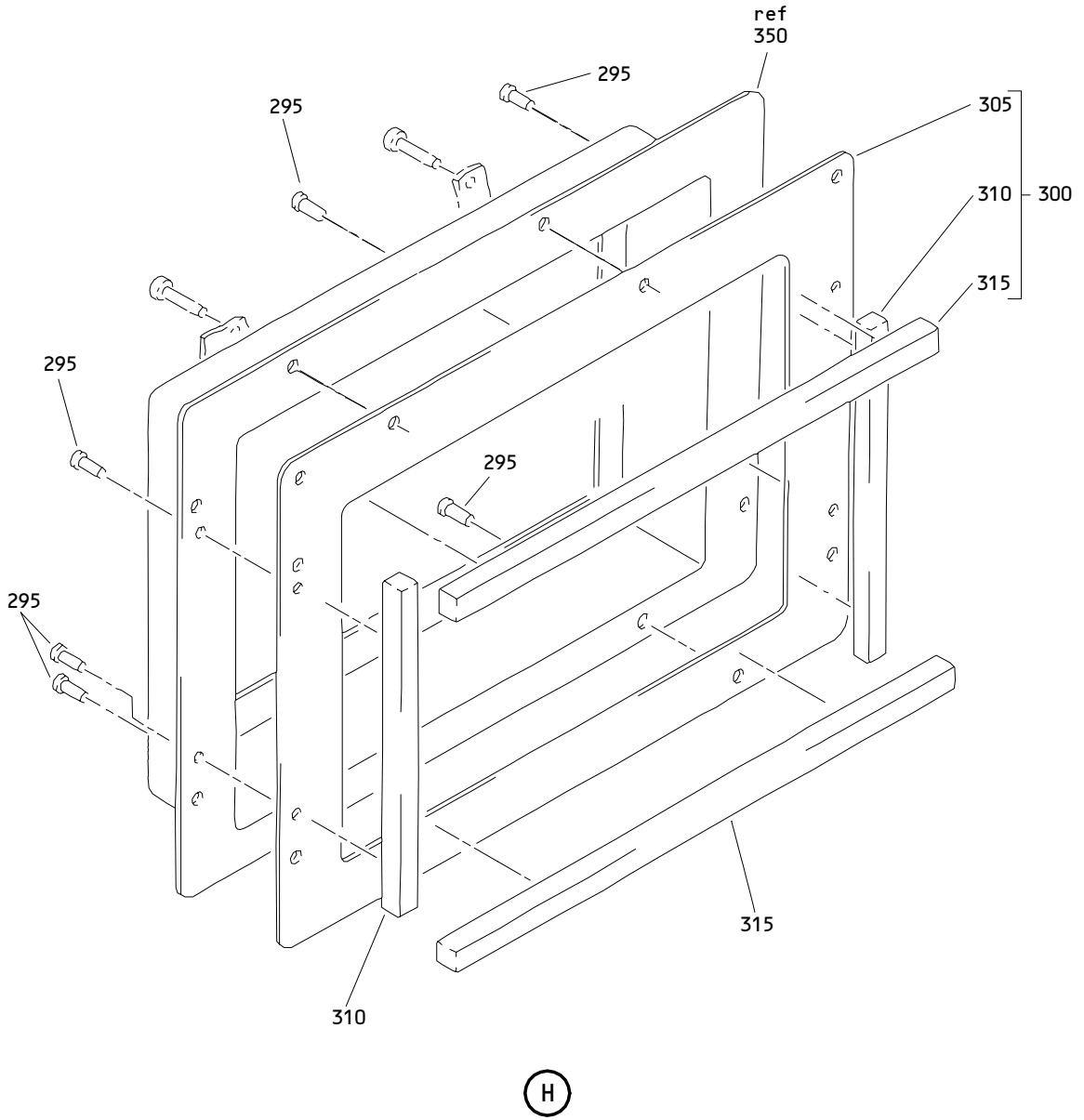


G

Bulk Cargo Vent System Flapper Valve Assembly
 Figure 2 (Sheet 7)

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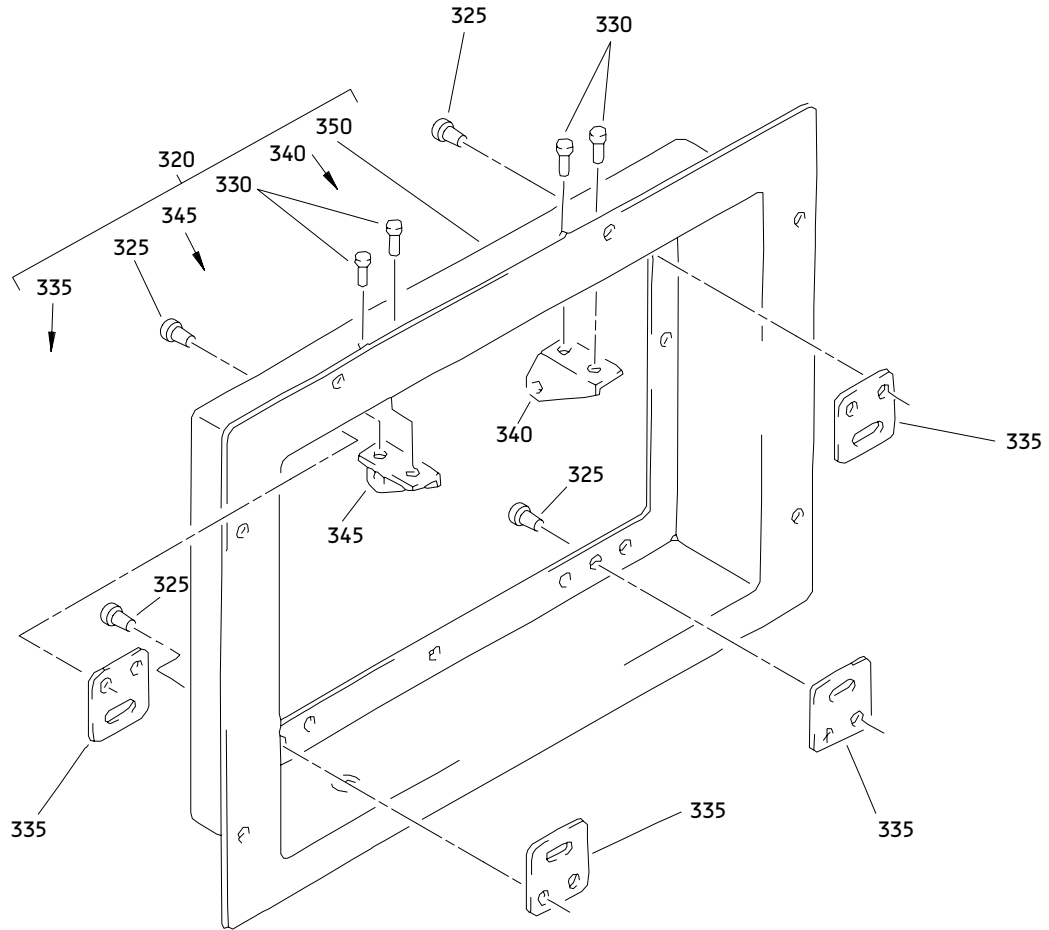
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1A	214T6112-5		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	C	RF
-1B	214T6112-7		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	D	RF
-1C	214T6112-9		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	E	RF
5	NAS1801-3-11		.SCREW	C-E	2
10	NAS1801-3-28		.SCREW	C-E	2
15	NAS43DD3-48		.SPACER	C-E	2
20	NAS43DD3-8		.SPACER	C-E	2
25	AN960D10L		.WASHER	C-E	6
30	MS21042L3		.NUT	C-E	4
35	JM44S177-26D1H		DELETED		
-35A	513SS26		DELETED		
R 35B	BACC10GF26D		.CLAMP- (OPT ITEM 35C)	C-E	1
R -35C	BACC10GF26C		.CLAMP- (OPT ITEM 35B)	C-E	1
40	214T6418-33		.SHIM	C-E	2
45	37540-1		.SOLENOID- (V99643) (SPEC 60B00311-2)	C-E	1
50	MS35650-304		.NUT	C-E	1
55	69B48171-3		.PIN	C-E	1
60	NAS6603-5		.BOLT	C-E	1
65	NAS6603-4		.BOLT	C-E	2
70	NAS43DD3-15		.SPACER	C-E	1
75	NAS43DD3-7		.SPACER	C-E	1
80	NAS43DD3-8		.SPACER	C-E	2
85	AN960D10L		.WASHER	C-E	6
90	MS21042L3		.NUT	C-E	3
95	214T6418-29		.CRANK	C-E	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
100	214T6418-32		.LINK	C-E	2
105	MS24586-747		.SPRING- (OPT ITEMS 105A, 105B)	C-E	2
-105A	MS24586-247		.SPRING- (OPT ITEMS 105, 105B)	C-E	2
-105B	MS24586C247		.SPRING- (OPT ITEMS 105, 105A)	C-E	2
110	BACR15BB5AD		.RIVET- (SIZE DETERMINE ON INST)	C-E	10
115	214T6418-30		.TEE	C-E	1
120	214T6418-31		.TEE	C-E	1
125	214T6418-34		.ANGLE	C-E	1
130	MS25082-21		DELETED		
135	MS25081-4		DELETED		
140	MS35333-136		DELETED		
-140A	MS35338-162		DELETED		
145	MS24524-26		.SWITCH	C-E	1
150	CA3105-1032-8		.SCREW- (V73439) (SPEC BACS12N10-8) (OPT CA3105-1032-8 (V78189)) (OPT SP1561-1032-8 (V73439))	C-E	4
155	130122		.NUTPLATE- (V60119) (SPEC BACN10YD3) (OPT BRC600-10G3 (V52828))	C-E	4
160	214T6418-12		.SCREEN	C	1
-160A	214T6418-35		.SCREEN	D,E	1
165	NAS6603-2		.BOLT	C-E	4
170	AN960D10L		.WASHER	C-E	4
175	MS21042L3		.NUT	C-E	4
180	214T6418-14		.ANGLE	C-E	1
185	214T6418-1		.ANGLE	C-E	1
190	214T6112-6		.SUB ASSY-VALVE	C,D	1
-190A	214T6112-8		.SUB ASSY-VALVE	E	1
195	NAS6603-2		..BOLT	C-E	6
200	MS35333-73		..WASHER	C-E	4
205	AN960JD10L		..WASHER	C-E	2
210	MS21042L3		..NUT	C-E	6
215	BACR15BB4AD		..RIVET- (SIZE DETERMINE ON INST)	C-E	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 220	BACR15BB5AD		..RIVET- (SIZE DETERMINE ON INST)	C-E	14
225	214T6111-1		..DOOR ASSY	C,D	1
-225A	214T6111-5		..DOOR ASSY	E	1
230	BACB30NF3-10		...BOLT	C-E	4
235	NAS43DD3-34		...SPACER	C-E	4
240	AN960D10L		...WASHER	C-E	4
245	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	C-E	4
250	214T6418-22		...ANGLE	C-E	1
255	214T6418-23		...ANGLE	C-E	1
260	214T6418-19		...ANGLE	C-E	2
265	214T6418-25		..SUPPORT	C-E	1
270	214T6418-4		..BRACKET	C-E	1
275	214T6418-24		..HINGE	C-E	1
280	214T6418-13		..ANGLE	C-E	1
285	214T6418-26		..BRACKET	C-E	1
290	214T6418-27		..BRACKET	C-E	1
295	BACR15BA5AD		..RIVET- (SIZE DETERMINE ON INST)	C-E	6

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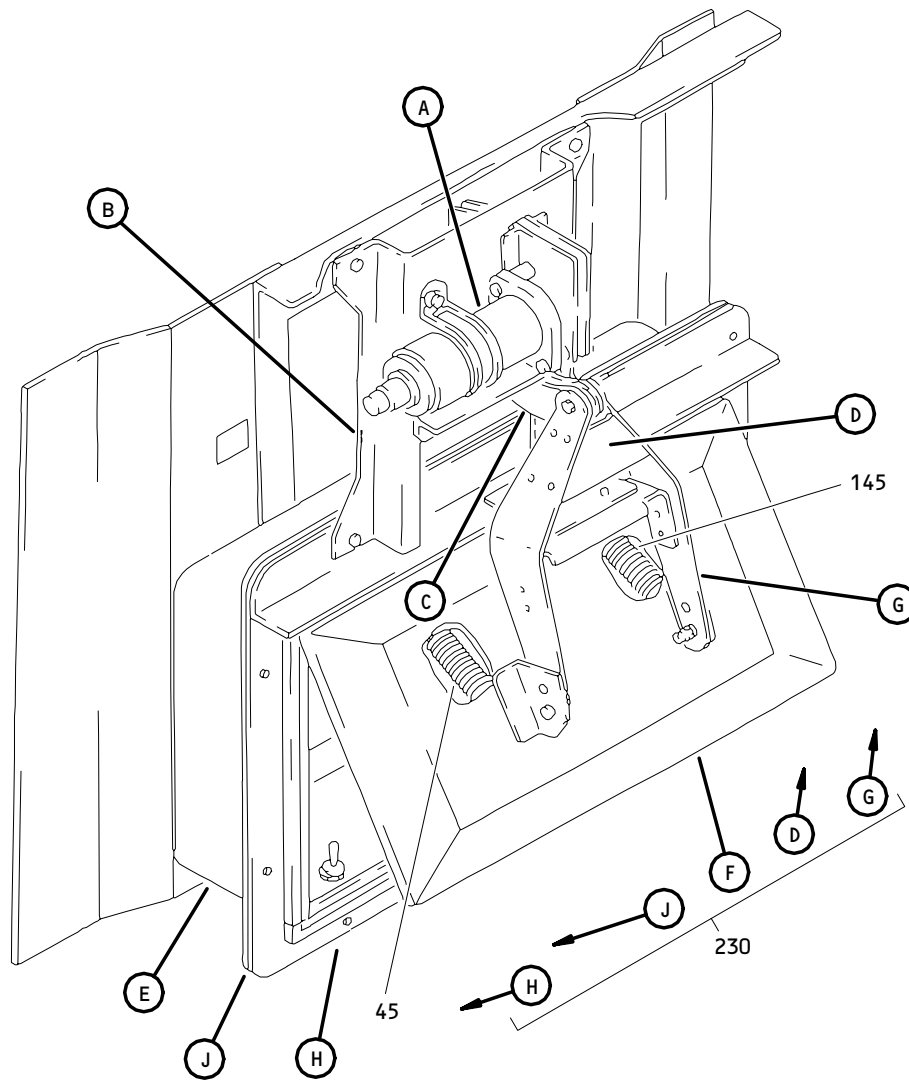
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
300	214T6418-8		..SEAL ASSY	C-E	1
305	214T6418-9		...BRACKET	C-E	1
310	214T6418-10		...SEAL	C-E	2
315	214T6418-11		...SEAL	C-E	2
320	214T6409-6		..MOUNT ASSY	C,D	1
-320A	214T6409-8		..MOUNT ASSY	E	1
325	BACR15CE5D		...RIVET- (SIZE DETERMINE ON INST)	C-E	8
330	BACR15BB5AD		...RIVET- (SIZE DETERMINE ON INST)	C-E	4
335	214T6418-18		...CLIP	C-E	4
340	214T6418-21		...BRACKET	C-E	1
345	214T6418-20		...BRACKET	C-E	1
350	214T6409-7		...MOUNT	C,D	1
350A	214T6409-9		...MOUNT	E	1
355	BAC27TEC0208		..MARKER-ALUMINUM FOIL	C-E	1

- Item Not Illustrated

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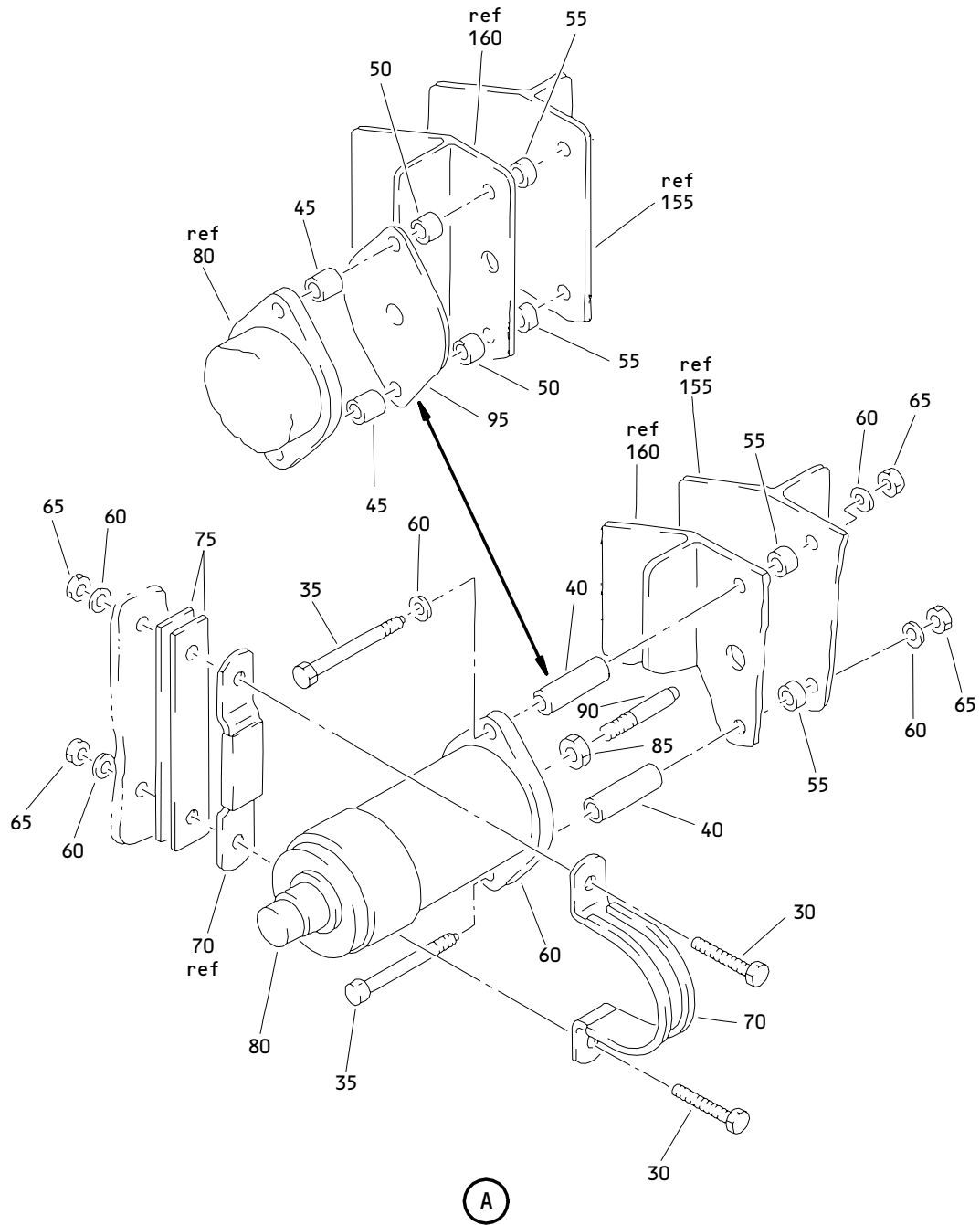
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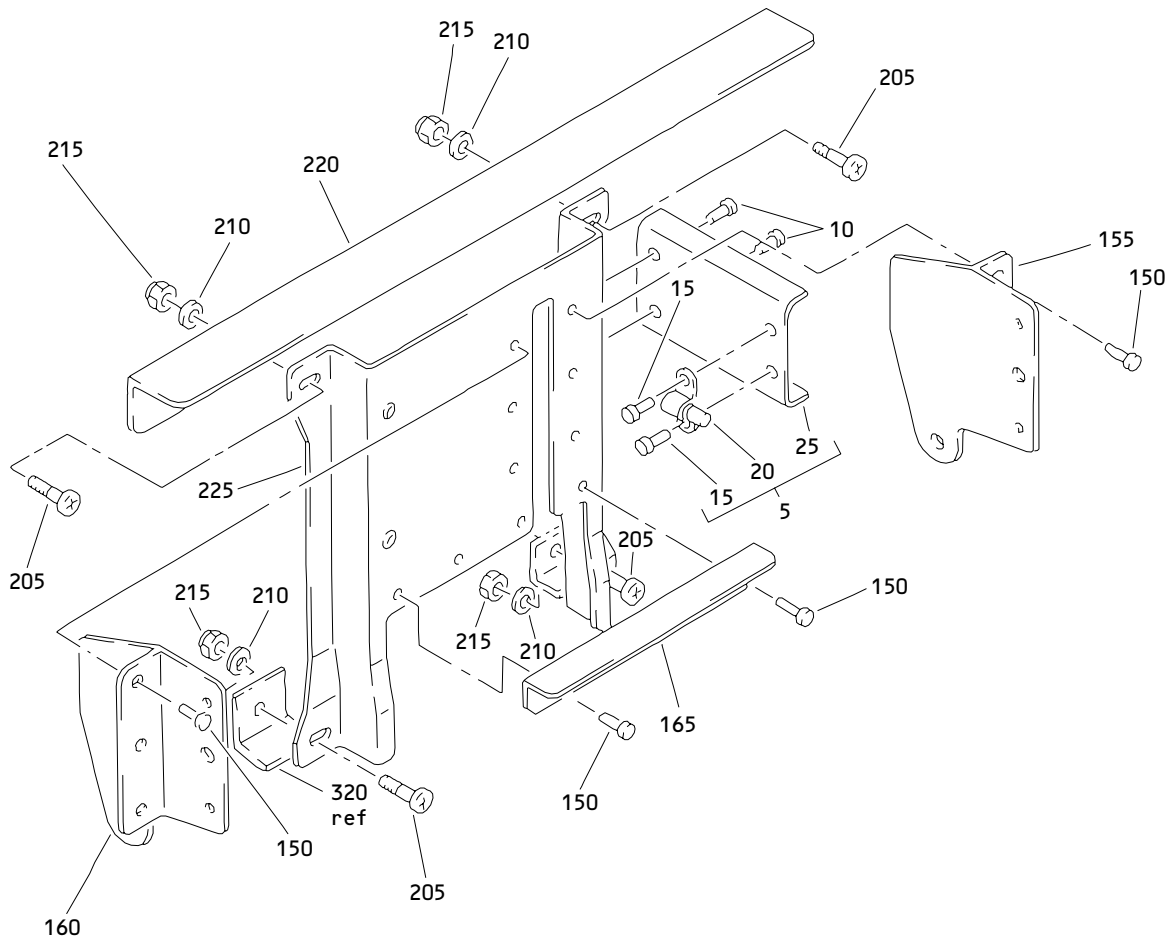
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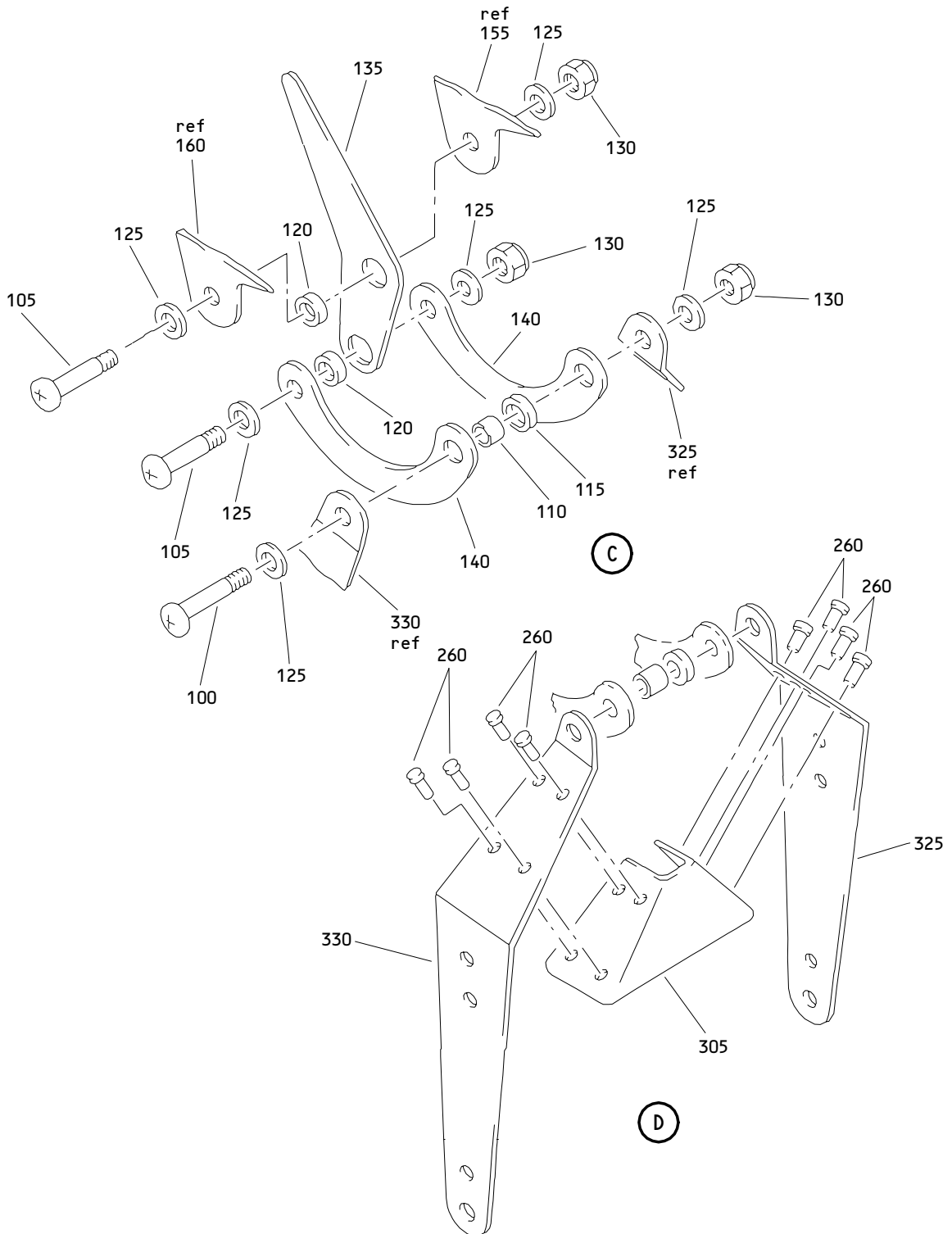


(B)

Bulk Cargo Vent System Flapper Valve Assembly
 Figure 3 (Sheet 3)

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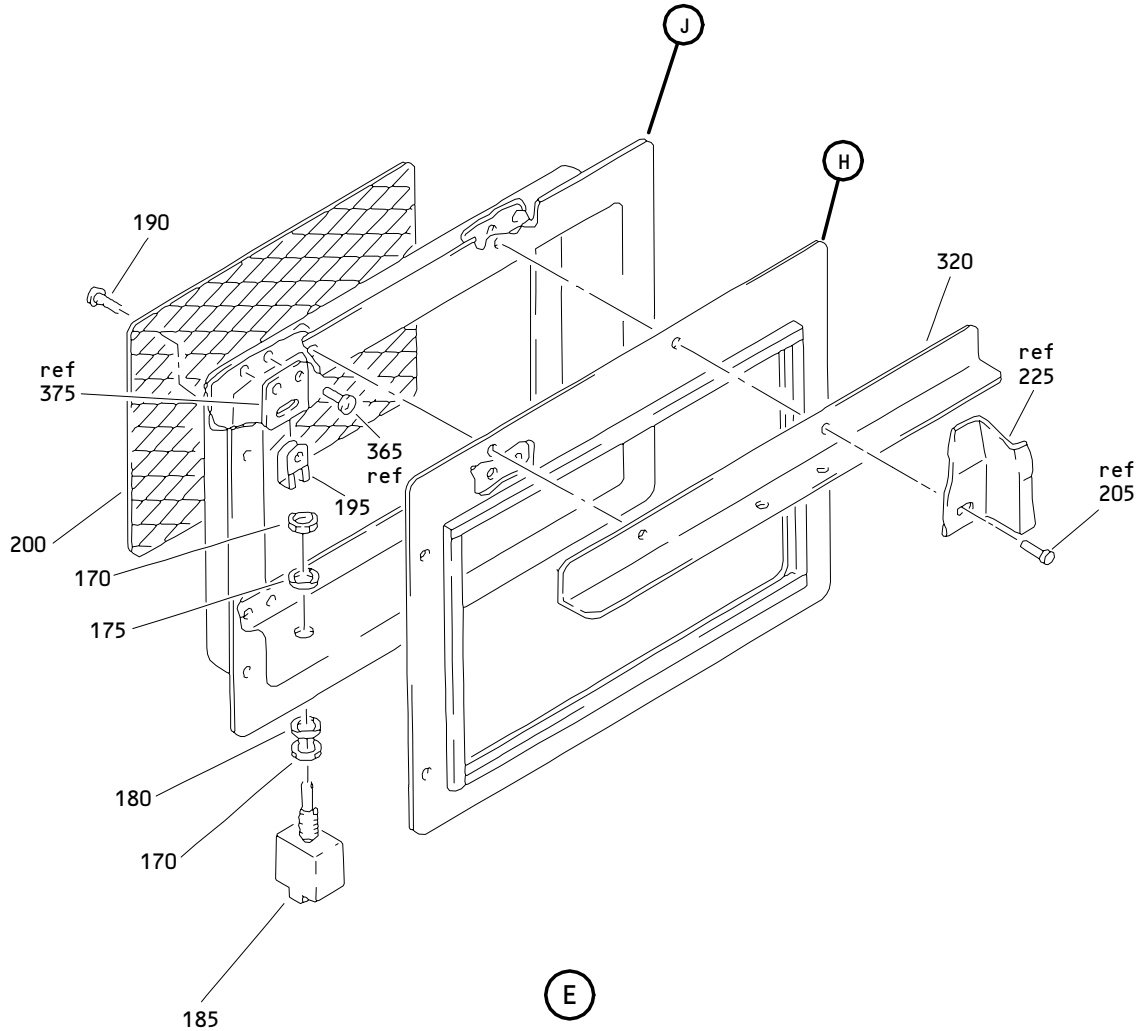
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Figure 3 (Sheet 4)

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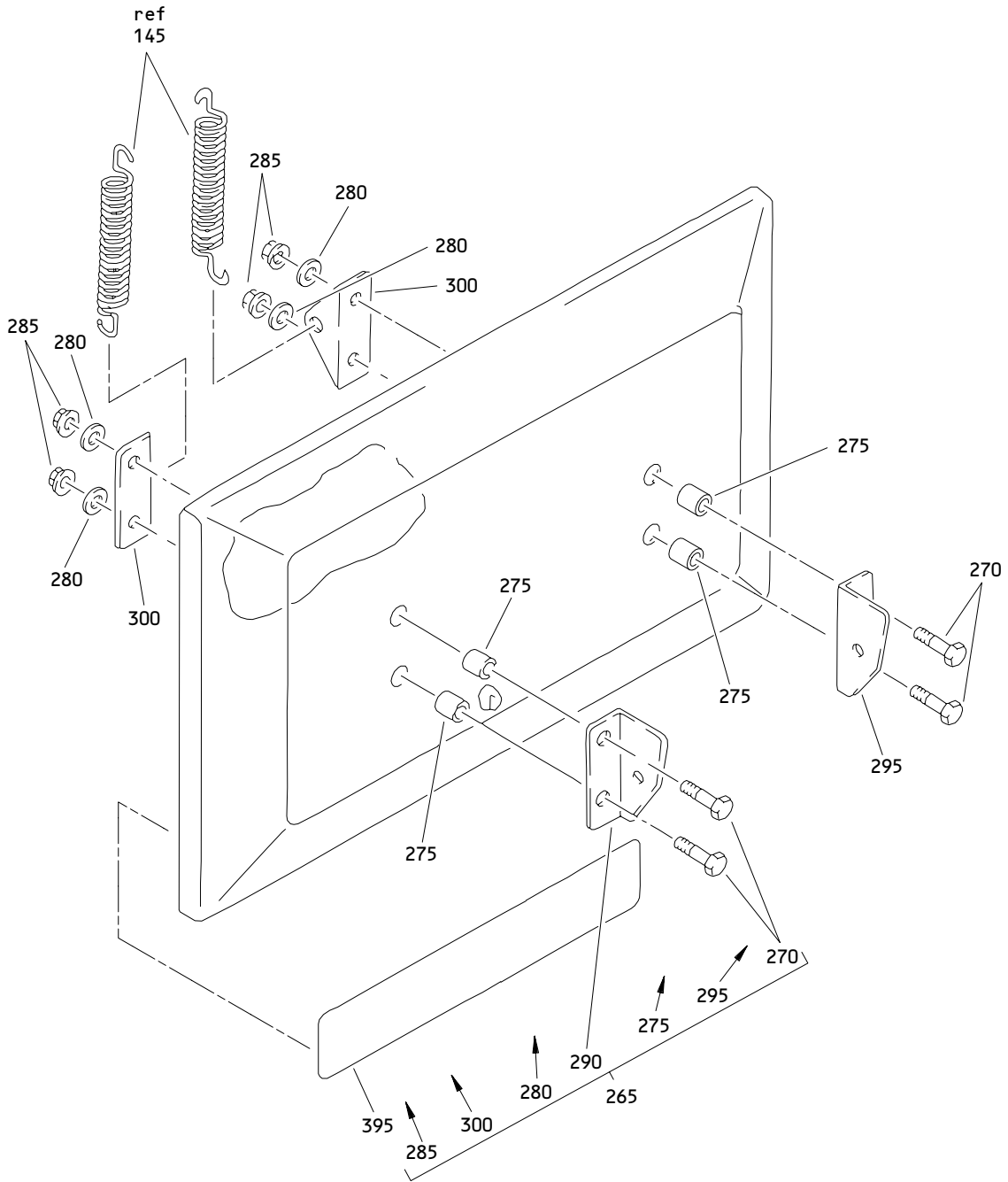
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Figure 3 (Sheet 5)

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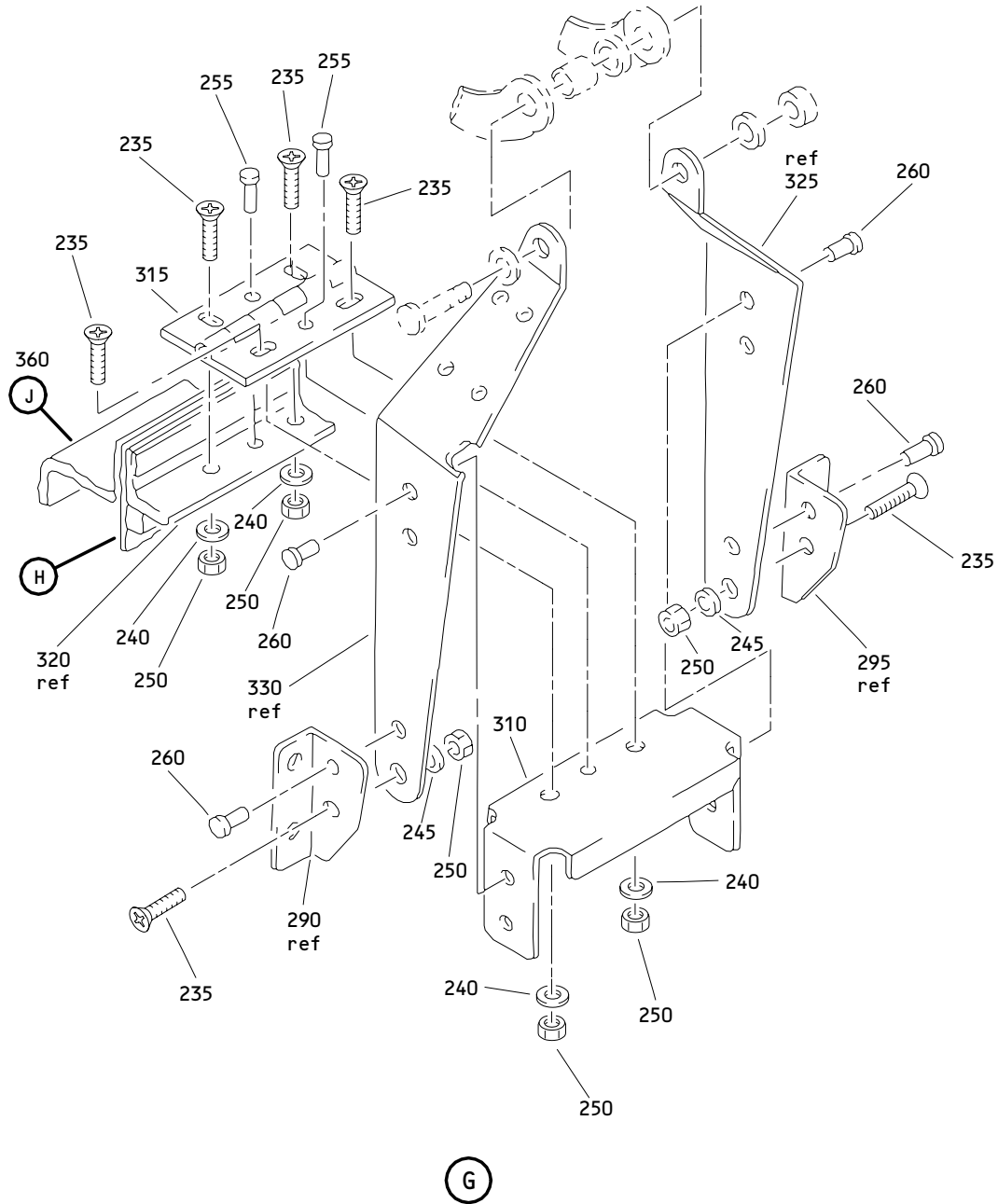
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Figure 3 (Sheet 6)

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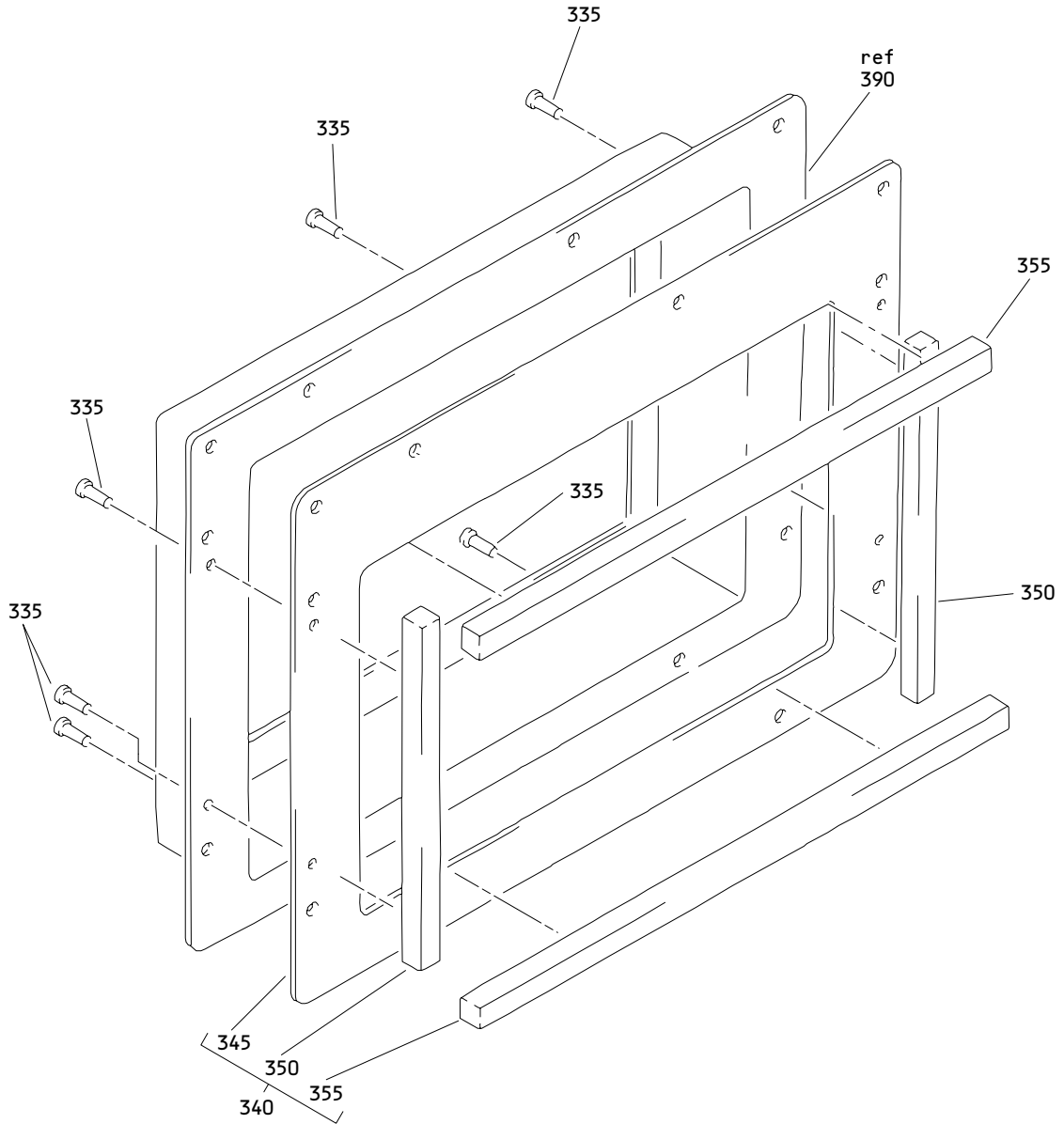
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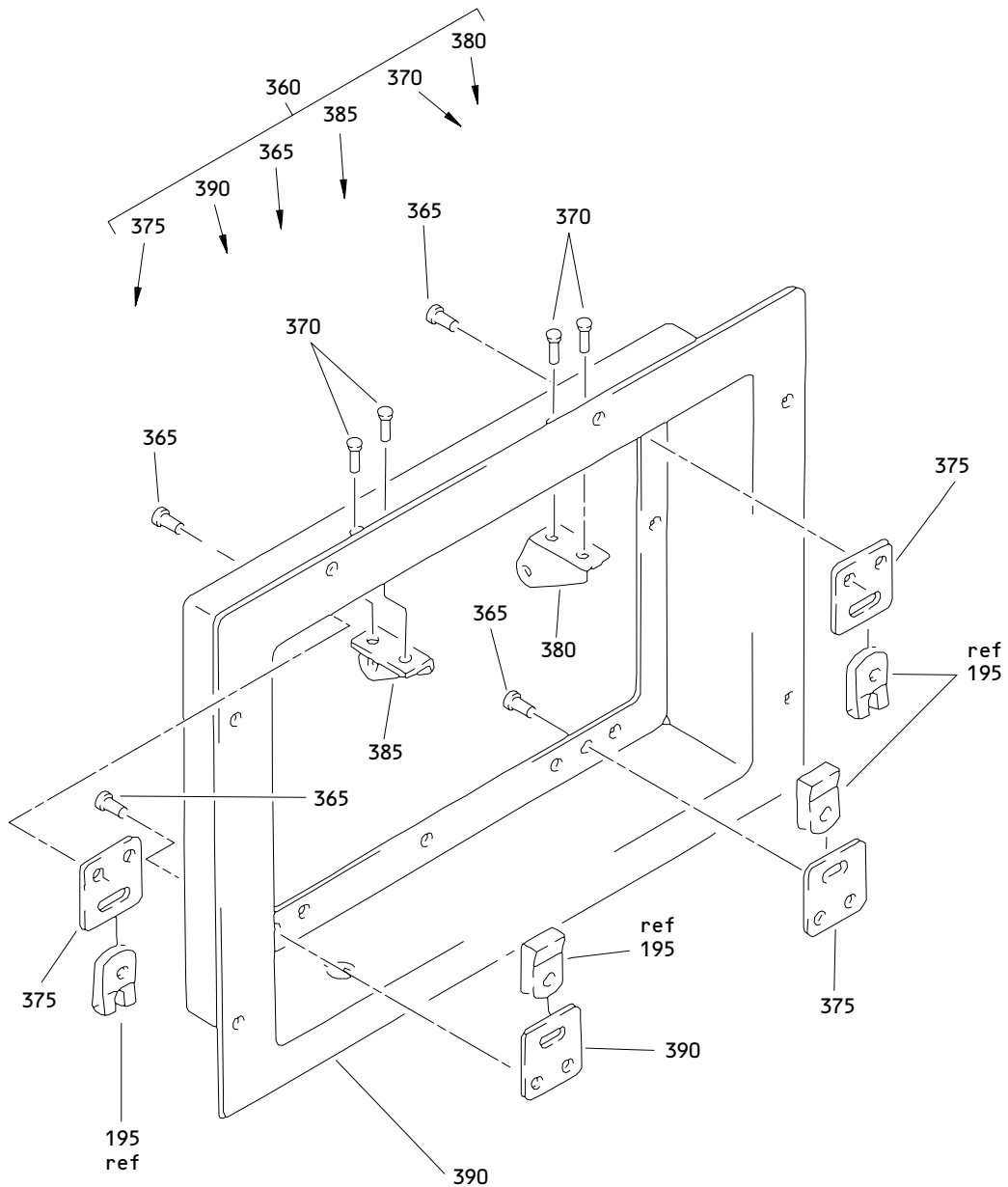


(H)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-1A	214T6112-11		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	F	RF
-1B	214T6112-12		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	G	RF
-1C	214T6112-13		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	H	RF
-1D	214T6112-14		VALVE ASSY-FLAPPER, BULK CARGO VENTILATION SYS	J	RF
5	287U4636-9		.BRACKET ASSY ATTACHING PARTS	G,J	1
10	BACR15BB5D		.RIVET- (SIZE DETERMINE ON INST) -----*	G,J	2
15	BACR15BB4D		..RIVET- (SIZE DETERMINE ON INST)	G,J	2
20	WSI332-4		..NUTPLATE- (V04169) (SPEC BACN10GH3-4)	G,J	1
25	287U4636-10		..BRACKET	G,J	1
30	NAS1801-3-11		.SCREW	F-J	2
35	NAS1801-3-28		.SCREW	F-J	2
40	NAS43DD3-48		.SPACER	F,G	2
45	NAS43DD3-28		.SPACER	J	2
R -45A	NAS43DD3-28FC		.SPACER	H	2
50	NAS43DD3-14		.SPACER	H,J	2
55	NAS43DD3-8		.SPACER	F-J	2
60	AN960JD10L		.WASHER	F-J	6
65	MS21042L3		.NUT	F-J	4
70	JM44S177-26D1H		.CLAMP- (V22175) (SPEC BACC10GF26D1H) (OPT JM45SC5-26D1H (V22175)) (OPT S386-26D1H (V18076)) (OPT S387-26D1H (V18076)) (OPT TA12C34-26D1H (V84971)) (OPT 512-26D1H (V83930)) (OPT 513-26D1H (V83930)) (OPT ITEM 070A)	G,J	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -70A	513SS26		.CLAMP- (V83930) (SPEC BACC10GF26C1H) (OPT S387SSH26 (V18076)) (OPT ITEM 070)	G,J	1
R -70B	BACC10GF26D		.CLAMP- (OPT ITEM 070C)	F,H	1
R -70C	BACC10GF26C		.CLAMP- (OPT ITEM 070B)	F,H	1
75	214T6418-33		.SHIM	F-J	2
80	37540-1		.SOLENOID- (V99643) (SPEC 60B00311-2)	F-J	1
85	MS35650-304		.NUT	F-J	1
90	69B48171-3		.PIN	F-J	1
95	65B47788-11		.BRACKET	H,J	1
100	NAS6603-5		.BOLT	F-J	1
105	NAS6603-4		.BOLT	F-J	2
110	NAS43DD3-15		.SPACER	F-J	1
115	NAS43DD3-7		.SPACER	F-J	1
120	NAS43DD3-8		.SPACER	F-J	2
125	AN960JD10L		.WASHER	F-J	6
130	MS21042L3		.NUT	F-J	3
135	214T6418-29		.CRANK	F-J	1
140	214T6418-32		.LINK	F-J	2
145	MS24586-747		.SPRING- (OPT ITEMS 145A, 145B)	F-J	2
-145A	MS24586-247		.SPRING- (OPT ITEMS 145, 145B)	F-J	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -145B	MS24586C247		.SPRING- (OPT ITEMS 145, 145A)	F-J	2
150	BACR15BB5AD		.RIVET- (SIZE DETERMINE ON INST)	F-J	10
155	214T6418-30		.TEE	F-J	1
160	214T6418-31		.TEE	F-J	1
165	214T6418-34		.ANGLE	F-J	1
170	MS25082-21		.NUT	G,J	2
175	MS25081-4		.WASHER	G,J	1
180	MS35333-136		.WASHER- (OPT ITEM 180A)	G,J	1
-180A	MS35338-162		.WASHER- (OPT ITEM 180)	G,J	1
185	MS24524-26		.SWITCH	F-J	1
190	CA3105-1032-8		.SCREW- (V73439) (SPEC BACS12N10-8) (OPT CA3105-1032-8 (V78189)) (OPT SP1561-1032-8 (V73439))	F-J	4
195	130122		.NUTPLATE- (V60119) (SPEC BACN10YD3) (OPT BRC600-10G3 (V52828))	F-J	4
200	214T6418-35		.SCREEN	F-J	1
205	NAS6603-2		.BOLT	F-J	4
210	AN960JD10L		.WASHER	F-J	4
215	MS21042L3		.NUT	F-J	4
220	214T6418-14		.ANGLE	F-J	1
225	214T6418-1		.ANGLE	F-J	1
230	214T6112-10		.SUB ASSY-VALVE	F-J	1
235	NAS6603-2		..BOLT	F-J	6
240	MS35333-73		..WASHER	F-J	4
245	AN960JD10L		..WASHER	F-J	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
250	MS21042L3		..NUT	F-J	6
255	BACR15BB4AD		..RIVET- (SIZE DETERMINE ON INST)	F-J	2
260	BACR15BB5AD		..RIVET- (SIZE DETERMINE ON INST)	F-J	14
265	214T6111-5		..DOOR ASSY	F-J	1
270	BACB30NF3-10		...BOLT	F-J	4
275	NAS43DD3-34		...SPACER	F-J	4
280	AN960D10L		...WASHER	F-J	4
285	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	F-J	4
290	214T6418-22		...ANGLE	F-J	1
295	214T6418-23		...ANGLE	F-J	1
300	214T6418-19		...ANGLE	F-J	2
305	214T6418-25		..SUPPORT	F-J	1
310	214T6418-4		..BRACKET	F-J	1
315	214T6418-24		..HINGE	F-J	1
320	214T6418-13		..ANGLE	F-J	1
325	214T6418-26		..BRACKET	F-J	1
330	214T6418-27		..BRACKET	F-J	1
335	BACR15BA5AD		..RIVET- (SIZE DETERMINE ON INST)	F-J	6
340	214T6418-8		..SEAL ASSY	F-J	1
345	214T6418-9		...BRACKET	F-J	1
350	214T6418-10		...SEAL	F-J	2
355	214T6418-11		...SEAL	F-J	2
360	214T6409-10		..MOUNT ASSY	F-J	1
365	BACR15CE5D		...RIVET- (SIZE DETERMINE ON INST)	F-J	8
370	BACR15BB5AD		...RIVET- (SIZE DETERMINE ON INST)	F-J	4
375	214T6418-18		...CLIP	F-J	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
380	214T6418-21		...BRACKET	F-J	1
385	214T6418-20		...BRACKET	F-J	1
390	214T6409-11		...MOUNT	F-J	1
395	BAC27TEC0208		..MARKER-ALUMINUM FOIL	F-J	1

- Item Not Illustrated

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